



1. About this document

1.1 Function

This operating instructions manual provides all the information you need for the mounting, set-up and commissioning to ensure the safe operation and disassembly of the safety switchgear. The operating instructions must be available in a legible condition and a complete version in the vicinity of the device.

1.2 Target group: authorised qualified personnel

All operations described in this operating instructions manual must be carried out by trained specialist personnel, authorised by the plant operator only.

Please make sure that you have read and understood these operating instructions and that you know all applicable legislations regarding occupational safety and accident prevention prior to installation and putting the component into operation.

The machine builder must carefully select the harmonised standards to be complied with as well as other technical specifications for the selection, mounting and integration of the components.

1.3 Explanation of the symbols used



Information, hint, note:

This symbol is used for identifying useful additional information.

Caution: Failure to comply with this warning notice could lead to failures or malfunctions. **Warning:** Failure to comply with this warning notice could lead to physical injury and/or damage to the machine.

1.4 Appropriate use

The Schmersal range of products is not intended for private consumers.

The products described in these operating instructions are developed to execute safety-related functions as part of an entire plant or machine. It is the responsibility of the manufacturer of a machine or plant to ensure the correct functionality of the entire machine or plant.

The safety switchgear must be exclusively used in accordance with the versions listed below or for the applications authorised by the manufacturer. Detailed information regarding the range of applications can be found in the chapter "Product description".

1.5 General safety instructions

The user must observe the safety instructions in this operating instructions manual, the country specific installation standards as well as all prevailing safety regulations and accident prevention rules.

Further technical information can be found in the Schmersal catalogues or in the online catalogue on the Internet: products.schmersal.com.

The information contained in this operating instructions manual is provided without liability and is subject to technical modifications.

There are no residual risks, provided that the safety instructions as well as the instructions regarding mounting, commissioning, operation and maintenance are observed.

1.6 Warning about misuse



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In case of improper use or manipulation of the safety switchgear, personal hazards or damages to machinery or plant components cannot be excluded.

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Operating instructions Pull-wire emergency stop switches

1.7 Exclusion of liability

We shall accept no liability for damages and malfunctions resulting from defective mounting or failure to comply with this operating instructions manual. The manufacturer shall accept no liability for damages resulting from the use of unauthorised spare parts or accessories.

For safety reasons, invasive work on the device as well as arbitrary repairs, conversions and modifications to the device are strictly forbidden, the manufacturer shall accept no liability for damages resulting from such invasive work, arbitrary repairs, conversions and/or modifications to the device.

2. Product description

2.1 Ordering code

This operating instructions manual applies to the following types:

T37 068-11YR2

No.	Option	Description
1	11	1 NO / 1 NC
	22	2 NO / 2 NC
	33	3 NO / 3 NC
2		Reset by pull ring
	S	Reset by key

Only if the information described in this operating instructions manual are realised correctly, the safety function and therefore the compliance with the Machinery Directive is maintained.

2.2 Special versions

For special versions, which are not listed in the order code below 2.1, these specifications apply accordingly, provided that they correspond to the standard version.

2.3 Purpose

Pull-wire emergency stop switches are used wherever it must be possible to initiate the emergency stop command from any point on a machine, equipment or plant. The emergency stop command is triggered by pulling on the tensioned pull-wire.

The pull-wire Emergency Stop switch has wire-breakage monitoring. On pulling or breakage of the wire, the NC contacts are positively opened and the NO contacts are closed. Thereafter the pull-wire emergency switch can only be manually set back into an operational state.

> The entire concept of the control system, in which the safety component is integrated, must be validated to the relevant standards

2.4 Technical data

Standards:	DIN EN 60947-5-1, DIN EN 60947-5-5,
	DIN EN ISO 13850, EN 620
Enclosure:	Grey cast iron, painted
Cover:	Grey cast iron, painted
Degree of protection:	IP65 to EN 60529
Contact material:	Silver
Contact type:	change-over contact with double break,
	max. 3 NO and 3 NC contacts
Switching system:	\ominus DIN EN 60947-5-1 snap action,
	NC contacts with positive break
Connection:	screw terminals
Cable section:	0.75 1.5 mm²,
	solid and stranded wire with conductor ferrules
Cable entry:	2 x M20
Rated impulse withstand	voltage U _{imp} : 4 kV
Overvoltage category:	III
Degree of pollution:	2
Rated insulation voltage l	J _i : 250 VAC
Thermal test current I _{the} :	10 A

Utilisation category:	AC-15, DC-13
Rated operating current/voltage Ie/Ue	2.5 A / 230 VAC;
	6 A / 24 VDC
Max. fuse rating:	6 A gG D-fuse
Required short-circuit current:	1,000 A
Positive break torque:	1.8 Nm
Angle for positive break travel:	32°
Positive break force:	50 N
Actuating force:	max. 50 N, (30 N in wire direction)
Ambient temperature:	−30 °C +90 °C
Mechanical life:	50,000 operations
Maximum cable length:	2 x 50 m
Features:	wire pull and breakage detection

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Temperature rating of field installed conductors min. 90°C. Use copper conductors only.

2.5 Safety classification

Standards:	EN ISO 13849-1
B _{10D} NC contact:	100,000
Mission time:	20 years

$$\mathsf{MTTF}_\mathsf{D} = \frac{\mathsf{B}_{10\mathsf{D}}}{\mathsf{0},\mathsf{1} \; x \; \mathsf{n}_\mathsf{op}} \qquad \mathsf{n}_\mathsf{op} = \frac{\mathsf{d}_\mathsf{op} \; x \; \mathsf{h}_\mathsf{op} \; x \; 3600 \; \mathsf{s/h}}{\mathsf{t}_\mathsf{cycle}}$$

(Determined values can vary depending on the application-specific parameters hop, dop and tcvcle as well as the load.)

If multiple safety components are wired in series, the Performance Level to EN ISO 13849-1 will be reduced due to the restricted error detection under certain circumstances.

3. Mounting

3.1 General mounting instructions



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The installation may only be carried out with the system de-energised and by authorised personnel.

The pull-wire emergency stop switch must be fitted in the middle of the plant. Four mounting holes are available. Mount the pull-wire emergency stop switch so that the device can be unlocked and reset by hand after an emergency stop command.

> In accordance with DIN EN 60947-5-5 (EN 620), the maximum perpendicular traction force to be exercised on the wire in order to activate the emergency pull-wire switch is 200 N (125 N), the maximum deflection is 400 mm (300 mm). Sufficient space must be provided so that the required actuating deflection can be reached.

> It must be ensured that when tensioned, the wire rope always follows a straight course and that it remains in the correct position at all times (including at the redirection point). External influences (temperature variations, ageing) could cause the wire rope to be altered.

The information in DIN EN ISO 13850 must be observed.

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3.2 Pull wire system accessories



Equip the wire rope ① at the connection points with a thimble ⑦ and two wire clamps ④. The first wire clamp must be installed immediately behind the thimble. The PVC sheet of the pull wire must be stripped in the thimble area. Adjust the pre-tension of the springs ③ by means of the tensioning jack ⑤/ rope tensioner ⑥ so that the lever is in the middle position and the counterside triggers the emergency stop command in case of breakage of the wire rope. The tension spring contains elongation protection.

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1	Switch travel x: max. 400 mm (300 mm to EN 620)
	Stroke limitation A: 70 mm
	Distance between support points L: max. 3 m

The greyed out components (4), (5), (7) and (8) are not required if using the rope tensioner S 900.

No.	Description	Designation	Ordering code	Details
1	Wire rope	PWR-xM	on request	Red PVC sheath, steel core Ø 3 mm, Total diameter 5 mm
2	Eyebolt (incl. nut)	ACC-PWR-EBLT-BM8X70-A2 ACC-PWR-EBLT-BM10X40	101192471 101084928	Stainless steel, steel, galvanised
	Anchoring hook (incl. 2 nuts and washers)	ACC-EBLT-M8-RVA-5PCS ACC-EBLT-M10-RVA-5PCS ACC-EBLT-M8-5PCS ACC-EBLT-M10-5PCS	103031496 103031499 103031495 103031498	Stainless steel, 5 pieces Stainless steel, 5 pieces Galvanised steel, 5 pieces Galvanised steel, 5 pieces
3	Tension spring	ACC-700-RZ173I	103005863	Stainless steel
4	Wire clamp	ACC-PWR-RC-3MM-NIRO ACC-PWR-RC-5MM-NIRO	101203477 101203478	Stainless steel Stainless steel
5	Tensioning Jack	ACC-TBLE-RVA ACC-PWR-TB-M6-2	103031494 101087930	M8 (stainless steel), 180 to 250 mm M6 (steel, galvanised), 145 to 225 mm
6)	Rope tensioner	S 900	101186704	Smooth and time-saving adjustment
7	Wire thimble	ACC-PWR-WT-3MM-NIRO ACC-PWR-WT-5MM-NIRO	101203472 101203476	Stainless steel Stainless steel
8	Shackle	ACC-PWR-SKL-A0,16-VA	101186490	Bracket with threaded bolt, stainless steel
	Mounting set, double-sided Mounting set, double-sided with quick-clamping system S 900	ACC-RK-RS65X ACC-RK-RS65X-QR	103036965 103036963	2x ②, ③, ⑤ and 4x ⑦, ⑧ and 8x ④ in each case 2x ②, ③, ⑥, ⑦ and 4x ④ in each case

Other accessories

Description	Designation	Ordering code
Actuating handle	ACC-PWR-HDL	103042171
Pulley	ACC-PWR-PLY	103037516
Marking flag	ACC-PWR-ESLB-50PCS	103032469

Deformation of the wire thimbles

As the thimbles are subject to deformation in case of wire pull, the wire should be pulled several times after fitting. After that, the wire must be re-tensioned (see image 3).



3.3 Dimensions

All measurements in mm.







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4. Electrical connection

4.1 General information for electrical connection

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The electrical connection may only be carried out by authorised personnel in a de-energised condition.

For the cable entry, suitable cable glands with an appropriate degree of protection must be used. Non-used input openings must be sealed by means of threaded plugs.

Settle length x of the conductor: 4 mm



After wiring, the cover screws must be tightened uniformly.

4.2 Contact variant4.3 Switch travel diagramsAll NC contacts have positive

break ⊖. 1 NO / 1 NC T3Z 068-11YR T3Z 068-11YRS





2 NO / 2 NC T3Z 068-22YR T3Z 068-22YRS



38° Q 32° 0 Q 32° 38° ↓ 13-14 ® ↓ 13-14 ® ↓ 13-14 ® ↓ 13-14 ®

3 NO / 3 NC T3Z 068-33YR T3Z 068-33YRS



38° (-)32° 0 (-)32° 38°	
▲ 13-14	l 🔊
21-22	2
▲ 13 -14 21-22	5
21-22	1
▲ 13-14 21-22	5®

Legende:

S1, S2, S3	Switch insert S1, S2, S3
	Contact closed
	Contact open
L	Latching

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5. Set-up and maintenance

5.1 Functional testing

The safety function of the safety components must be tested.

The following conditions must be previously checked and met:

- 1. Check the correct fitting of the pull-wire emergency stop switch
- 2. Check the integrity of the cable entry and connections3. Check the functionality of the switch by actuating the wire

5. Check the functionality of the switch by actuatin

5.2 Maintenance

In case of correct installation in accordance with the above-described instructions, the component requires little maintenance. For use in extreme conditions, we recommend routine maintenance including the following steps:

- 1. Actuate the lever to check its free movement
- 2. Check the correct latching after actuation of the pull-wire emergency stop switch
- 3. Remove particles of dust and soiling
- 4. Check the wire rope (and any redirection rollers) for damage and correct seating.
- 5. Check cable entry and connections

Damaged or defective components must be replaced.

6. Disassembly and disposal

6.1 Disassembly

The safety switchgear must be disassembled in a de-energised condition only.

6.2 Disposal



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The safety switchgear must be disposed of in an appropriate manner in accordance with the national prescriptions and legislations.

7. Declaration of conformity

We declare under our sole responsibility that the products mentioned comply with all relevant provisions of the directives and regulations listed below and conform to the following standards.

Relevant Directives:

CE 2006/42/EC 2011/65/EU

Applied standards: DIN EN 60947-5-1:2018 DIN EN 60947-5-5:2017 DIN EN ISO 13850:2016

The currently valid declaration of conformity can be downloaded from the internet at products.schmersal.com.

