S SCHMERSAL

EN	Operating instructions Original		.pages	1 t	0	10
-----------	---------------------------------	--	--------	-----	---	----

C	o	'n	te	nt

	About this document	
	Function	
	Target group: authorised qualified personnel	
	Explanation of the symbols used	
	Appropriate use	
1.5	General safety instructions	. 1
1.6	Warning about misuse	.2
1.7	Exclusion of liability	.2
2		
2.1	Ordering code	.2
2.2	Special versions	.2
2.3	Purpose	.2
2.4	Technical data	.2
2.5	Safety classification	.3
	•	
3	Mounting	
	General mounting instructions	.3
	Dimensions	
3.3	Actuating positions of the safety sensor with regard to the actuator	r4
3.3 3.4	Actuating positions of the safety sensor with regard to the actuator Switch distance	r4 .4
3.3 3.4	Actuating positions of the safety sensor with regard to the actuator	r4 .4
3.3 3.4 3.5	Actuating positions of the safety sensor with regard to the actuator Switch distance	r4 .4
3.3 3.4 3.5 4	Actuating positions of the safety sensor with regard to the actuate Switch distance	.4 .5
3.3 3.4 3.5 4 4.1	Actuating positions of the safety sensor with regard to the actuate Switch distance	.4 .5
3.3 3.4 3.5 4 4.1	Actuating positions of the safety sensor with regard to the actuate Switch distance	.4 .5
3.3 3.4 3.5 4 4.1 4.2	Actuating positions of the safety sensor with regard to the actuator Switch distance	.4 .5
3.3 3.4 3.5 4 4.1 4.2	Actuating positions of the safety sensor with regard to the actuator Switch distance	.4 .5 .5
3.3 3.4 3.5 4 4.1 4.2 5 5.1	Actuating positions of the safety sensor with regard to the actuator Switch distance	.4 .5 .5
3.3 3.4 3.5 4 4.1 4.2 5 5.1 5.2	Actuating positions of the safety sensor with regard to the actuator Switch distance	.4 .5 .5
3.3 3.4 3.5 4 4.1 4.2 5 5.1 5.2	Actuating positions of the safety sensor with regard to the actuator Switch distance	.4 .5 .5
3.3 3.4 3.5 4 4.1 4.2 5 5.1 5.2 5.3	Actuating positions of the safety sensor with regard to the actuator Switch distance	.4 .5 .5
3.3 3.4 3.5 4 4.1 4.2 5 5.1 5.2 5.3	Actuating positions of the safety sensor with regard to the actuator Switch distance	.4 .5 .5 .6
3.3 3.4 3.5 4 4.1 4.2 5 5.1 5.2 5.3 6 6.1	Actuating positions of the safety sensor with regard to the actuator Switch distance Adjustment Electrical connection General information for electrical connection. Series-wiring Diagnostic functions Operating principle of the diagnostic LEDs Operating principle of the electronic diagnostic output Safety-sensors with serial diagnostic function. Set-up and maintenance Functional testing.	.4 .5 .5 .6 .6
3.3 3.4 3.5 4 4.1 4.2 5 5.1 5.2 5.3 6 6.1	Actuating positions of the safety sensor with regard to the actuator Switch distance	.4 .5 .5 .6 .6

7 Disassembly and disposal
7.1 Disassembly
7.2 Disposal
8 Appendix 8.1 Wiring examples

B EU Declaration of conformity

1. About this document

1.1 Function

This operating instructions manual provides all the information you need for the mounting, set-up and commissioning to ensure the safe operation and disassembly of the safety switchgear. The operating instructions must be available in a legible condition and a complete version in the vicinity of the device.

1.2 Target group: authorised qualified personnel

All operations described in this operating instructions manual must be carried out by trained specialist personnel, authorised by the plant operator only.

Please make sure that you have read and understood these operating instructions and that you know all applicable legislations regarding occupational safety and accident prevention prior to installation and putting the component into operation.

The machine builder must carefully select the harmonised standards to be complied with as well as other technical specifications for the selection, mounting and integration of the components.

1.3 Explanation of the symbols used



Information, hint, note:

This symbol is used for identifying useful additional information.



Caution: Failure to comply with this warning notice could lead to failures or malfunctions.

Warning: Failure to comply with this warning notice could lead to physical injury and/or damage to the machine.

1.4 Appropriate use

The Schmersal range of products is not intended for private consumers.

The products described in these operating instructions are developed to execute safety-related functions as part of an entire plant or machine. It is the responsibility of the manufacturer of a machine or plant to ensure the correct functionality of the entire machine or plant.

The safety switchgear must be exclusively used in accordance with the versions listed below or for the applications authorised by the manufacturer. Detailed information regarding the range of applications can be found in the chapter "Product description".

1.5 General safety instructions

The user must observe the safety instructions in this operating instructions manual, the country specific installation standards as well as all prevailing safety regulations and accident prevention rules.



Further technical information can be found in the Schmersal catalogues or in the online catalogue on the Internet: products.schmersal.com.

CSS 34

The information contained in this operating instructions manual is provided without liability and is subject to technical modifications.

There are no residual risks, provided that the safety instructions as well as the instructions regarding mounting, commissioning, operation and maintenance are observed.

1.6 Warning about misuse



In case of improper use or manipulation of the safety switchgear, personal hazards or damages to machinery or plant components cannot be excluded.

1.7 Exclusion of liability

We shall accept no liability for damages and malfunctions resulting from defective mounting or failure to comply with this operating instructions manual. The manufacturer shall accept no liability for damages resulting from the use of unauthorised spare parts or accessories.

For safety reasons, invasive work on the device as well as arbitrary repairs, conversions and modifications to the device are strictly forbidden; the manufacturer shall accept no liability for damages resulting from such invasive work, arbitrary repairs, conversions and/or modifications to the device.

2. Product description

2.1 Ordering code

This operating instructions manual applies to the following types:

CSS-(1)-34(2)-(3)-M-(4)

No.	Option	Description
1		Switching distance S _{tvp} (mm)
	12	Actuation from top
	14	Actuation from side
2	s	lateral active surface
	V	frontal active surface
3	D	With diagnostic output
	SD	With serial diagnostic function
4	L	with connecting cable
	ST	with integrated connector



Only if the information described in this operating instructions manual are realised correctly, the safety function and therefore the compliance with the Machinery Directive is maintained.

2.2 Special versions

For special versions, which are not listed in the order code below 2.1, these specifications apply accordingly, provided that they correspond to the standard version.

2.3 Purpose

This non-contact, electronic safety sensor is designed for application in safety circuits and is used for monitoring the position of movable safety guards. In this application, the safety sensor monitors the position of hinged, sliding or removable safety guards by means of the coded electronic CST 34 or CST 180 actuators (refer to table "Actuators and switching distances").

The safety function consists of safely switching off the safety outputs when the safety guard is opened and maintaining the safe switched off condition of the safety outputs for as long as the safety guard is open.



The safety switchgears are classified according to EN ISO 14119 as type 4 switching devices.

The diagnostic output of the CSS 34 safety sensor alternatively can be used as conventional output or as "serial output" with input and output channel

Series-wiring

Series-wiring can be set up. Response and risk times remain unchanged by series-wiring. The number of components is only limited by the external cable protection according to the technical data and the line loss. Series-wiring of up to 31 CSS 34 ... SD components with serial diagnostics is possible. In devices with the serial diagnostics function (ordering suffix -SD), the serial diagnostics connections are wired in series and connected to a SD Gateway for evaluation purposes.

Wiring examples for series-wiring, refer to appendix.



The user must evaluate and design the safety chain in accordance with the relevant standards and the required safety level.

If multiple safety sensors are involved in the same safety function, the PFH values of the individual components must be added.



The entire concept of the control system, in which the safety component is integrated, must be validated to the relevant standards.

2.4 Technical data	
Standards:	EN 60947-5-3, EN ISO 13849-1, EN 61508
Enclosure:	glass-fibre reinforced thermoplastic
Operating principle:	inductive
Coding level according to EN	N ISO 14119: low
Actuator and switch distance	es
(according to EN 60947-5-3)	see table "Actuator / Switch distances"
Hysteresis:	max: 1.5 mm
Repeat accuracy:	< 0.5 mm
Maximum switching frequen	-
Series-wiring:	Unlimited number of components,
	please observe external cable protection,
	31 components in case of serial diagnostics
	m (cable length and cable section alter the
	Itage drop depending on the output current)
Connector:	M12, 8-pin in casing
	-UL 2517 / 8 × AWG 22 / 8 × 0.35 mm², 2 m
Temperature resistance of the	
- at rest:	−30 °C +105 °C
- in motion:	−10 °C +105 °C
Ambient conditions:	05 00 4 70 00
Ambient temperature T _u :	−25 °C to +70 °C
	with output current ≤ 0.1 A / Output -25 °to +65 °C
Storage and transport tompo	with output current ≤ 0.25 A / Output erature: -25 °C +85 °C
Storage and transport temper Resistance to vibration:	10 55 Hz, amplitude 1 mm
Resistance to vibration. Resistance to shock:	30 g / 11 ms
Relative humidity:	max. 93 %.
Relative numbers.	non condensing,
	non icing
Height/installation altitude al	
Degree of protection:	IP65, IP67 to EN 60529
Degree of protection.	11 00, 11 07 to EN 00329

Operating instructions Safety sensor

Electrical data:		041/0	0 450/ / .400/
Rated operating voltage U _e :	/-4-b:88		C -15% / +10%
Detail and the second of the	(stabilised	PELV	to EN 60204-1)
Rated operating current I _e :			0.6 A
Required rated short-circuit cu	rrent:		100 A
Wire and device fuse rating:			note the wire
			continuing wire:
- for wire variants:	up to 45 °C amb		
	up to 60 °C ambie		
	up to 65 °C amb		
	up to 70 °C amb	ent ter	
- for plug version:			2.0 A
Rated insulation voltage U _i :			32 VDC
Rated impulse withstand volta	ge U _{imp} :		800 V
No-load current I _o :			0.1 A
Response time: Duration of risk:			< 30 ms
Protection class:			< 60 ms
			<u> </u>
Overvoltage category: Degree of pollution:			3
EMC rating:	2000	rdina t	o EN 60947-5-3
Electromagnetic interference:			o EN 60947-5-3
Safety inputs X1/X2:	accc	rung t	U LIN 00947-3-3
Accepted test pulse duration of	n innut sianal:		≤ 1.0 ms
- With test pulse interval of:	ii iiiput sigilai.		≥ 1.0 ms
Classification:			ZVEI CB24I
Sink: C1	Source:	C1	C2 C3
SIIIK.	Source.	C1	02 03
Safety outputs Y1/Y2:	normally op	en fund	ction, 2 channel,
carry carpaid in i =:			nort-circuit proof
Rated operating voltage U _e 1:			ax. 1 V under U _e
Leakage current I _r :			< 0.5 mA
Rated operating current I _{e1} :	m	nax. 0.2	25 A, dependent
1 3			ent temperature
Utilisation category:			DC-12, DC-13
Rated operating voltage/curre	nt U _{e1} /I _{e1} :		24 VDC / 0.25 A
Test pulse duration:	01 01		≤ 1.0 ms
Test pulse interval:			1,000 ms

Diagnostic output:	short-circuit proof, p-type
Voltage drop:	< 5 V
Rated operating voltage U _{e2} :	min. U _e – 5 V
Operating current I _{e2} :	max. 0,05 A
Utilisation category:	DC-12, DC-13
Rated operating voltage/current U _{e2} /I _{e2} :	24 VDC / 0.05 A
Serial Diagnostic:	short-circuit proof
Operating current:	approx. 150 mA
Wiring capacitance:	max. 50 nF

Sink:

2.5 Safety classification

Classification:

C1

Source:

Standards:	EN ISO 13849-1, EN 61508
PL:	up to e
Category:	4
PFH value:	3.6 x 10 ⁻⁹ / h
SIL:	suitable for SIL 3 applications
Mission time:	20 years

3. Mounting

3.1 General mounting instructions



Please observe the relevant requirements of the standards EN ISO 12100, EN ISO 14119 and EN ISO 14120.

The component can be mounted in any position. The active surface of the safety sensor and the actuator has to be opposite. The sensor enclosure must not be used as an end stop. The active surface of the safety sensor is either the lateral surface marked with the type plate or the front, rounded surface. The safety sensor must only be used within the assured switching distances \leq s_{ac} and \geq s_{ar} .

The safety sensor and the CST 34-.-1 or CST 34-S-2 actuators are supplied with integrated mounting plate. With the slotted holes of the mounting plates, possible tolerances can be horizontally and vertically compensated. The components are fitted with M4 screws.

The safety sensors and the actuators can be clipped onto the mounting plate with different actuating directions. Both components are fixed by means of a locking cap.



The actuator must be permanently fitted to the safety guards and protected against displacement by suitable measures (tamperproof screws, gluing, drilling of the screw heads).



ZVEI CB24I

C1

The mounting plates must be pinned after their fixation. The mounting brackets also must be secured by means of the supplied locking pin to protect them against tampering. The CST-S-3 and CST 180 actuators must be protected by tamper-proof screws or a tamper-proof fitting.

At an ambient temperature of over 55°C, the safety sensor must be fitted so that it is protected against unintentional contact with persons.

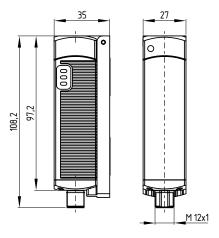
To avoid any interference inherent to this kind of system and any reduction of the switching distances, please observe the following guidelines:

Minimum distance between two sensors: 100 mm

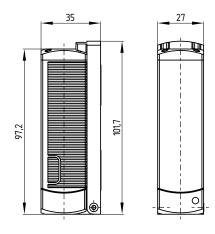
3.2 Dimensions

All measurements in mm.

Safety sensor size

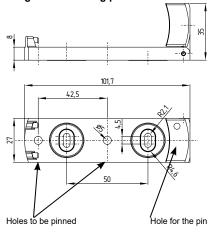


Dimensions Actuator

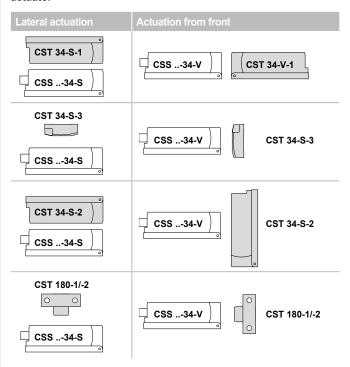


Alternative suitable actuators with different design: refer to products.schmersal.com.

Integrated mounting plate



3.3 Actuating positions of the safety sensor with regard to the actuator



3.4 Switch distance

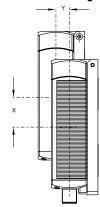
Actuators and switching distances (to EN 60947-5-3)

Actuator	Sensor	CSS34-S (Actuation from side)	CSS34-V (Actuation from front)
CST 34-V-1	S _{typ}	10 mm	12 mm
	Sao	8 mm	10 mm
	Sar	13 mm	15 mm
CST 34-S-1	S _{typ}	14 mm	15 mm
CST 34-S-3	Sao	12 mm	13 mm
	Sar	17 mm	18 mm
CST 34-S-2	S _{typ}	14 mm	10 mm
(increased	Sao	12 mm	8 mm
misalignment)	Sar	17 mm	16 mm
CST 180-1	S _{typ}	10 mm	12 mm
CST 180-2	S _{ao}	8 mm	10 mm
	Sar	13 mm	16 mm

Key

 $\begin{array}{ll} \textbf{S}_{\text{typ}} & \textbf{Typical switching distance} \\ \textbf{S}_{\text{ao}} & \textbf{Assured switching distance} \\ \textbf{S}_{\text{ar}} & \textbf{Assured switch-off distance} \end{array}$

Maximum misalignment from side

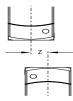


Operating instructions Safety sensor

Actuation from side

The side allows for a maximum height misalignment (X) of sensor and actuator of 36 mm (e.g. mounting tolerance or due to guard door sagging). Increased misalignment, max. 53 mm, possible when the CST 34-S-2 actuator is used. The axial misalignment (Y) is max. \pm 10 mm.

Maximum misalignment from front



Actuation from front

The front face allows for an axial misalignment (Z) of max. ± 8 mm.

3.5 Adjustment

The distance between the sensor and the actuator must be set to < $S_{\rm ao}.$ If variations in the clearance between the sensor and the actuator is detected (e.g. sagging of a safety guard), this distance must be reduced by 4 mm. The yellow LEDs and the diagnostic output indicate the different ranges.



Recommended Adjustment

Align the safety sensor and actuator at a distance of 0.5 x sao

The correct functionality of both safety channels must be checked by means of the connected safety-monitoring module.

4. Electrical connection

4.1 General information for electrical connection



The electrical connection may only be carried out by authorised personnel in a de-energised condition.

The power supply for the safety sensors must provide protection against permanent over-voltage. Under fault conditions, the voltage must not exceed 60 V. supply units according to EN 60204-1 is recommended

The required electrical cable fuse protection must be integrated in the installation.

The safety outputs can be integrated into the safety circuit of the control system. For applications of PL e / category 4 to EN ISO 13849-1, the safety outputs of the safety sensor or sensor of the chain must be wired to a safety monitoring module of the same category.

Requirements for the connected safety-monitoring module

- Dual-channel safety input, suitable for p-type safety sensors with NO function.
- Digital inputs to EN 61131-2, Table "Standard operating ranges for digital inputs (current sinking)"

The safety sensors cyclically switch off the output to test them. The switch-off times of max. $500~\mu s$ must be tolerated by the evaluating device. Short-circuit recognition by the evaluation is not necessary. Note on the total length of a safety sensor chain, refer to paragraph "Series-wiring". The maximum load current of 250 mA per safety channel must be observed. Contactors with higher load currents must be controlled by intermediate control relays.



Information for the selection of suitable safety-monitoring modules can be found in the Schmersal catalogues or in the online catalogue on the Internet: products.schmersal.com.

The self-monitoring safety sensors of the CSS 34F0 or CSS 34F1 series can replace the safety-monitoring module. Therefore, they can only be used as the first sensor of a series-wired sensor chain (refer to operating instructions CSS 34F0 / CSS 34F1).



If the safety sensor is connected to electronic safetymonitoring modules, we recommend that you set a discrepancy time of 100 ms. The safety inputs of the safetymonitoring module must be able blanking a test impulse of approx. 1 ms. The safety-monitoring module does not need to have a cross-wire short monitoring function, if necessary, the cross-wire short monitoring function must be disabled.

4.2 Series-wiring

Series-wiring can be set up. The number of devices is limited for safety reasons. Series-wiring of CSS 34-...-SD with serial diagnostics is possible for up to 31 devices. A 200 m long sensor chain can be set up. Please note that voltage losses could occur (due to cable length, cable section, voltage drop / sensor)! For longer cable lengths, the section of the connecting cables must be taken as large as possible.

Wiring examples for series-wiring, refer to appendix.

Protection is not required when pilot wires are laid. The cables however must be separated from the supply and energy cables. The max. fuse rate for a sensor chain depends on the section of the connecting cable of the sensor.

Cable design in case of serial diagnostics

The wiring capacitance of the connecting cable of the safety sensor must not exceed 50 nF.

Depending on the strand structure, normal unshielded 30 m long control cables LIYY 0.25 mm 2 to 1.5 mm 2 have a wiring capacitance of approx. 3 ... 7 nF.



When wiring SD devices, please observe the voltage drop on the cables and the current carrying capacity of the individual components.



Accessories for the series-wiring

For convenient wiring and series-wiring of SD components, the SD junction boxes PFB-SD-4M12-SD (variant for the field) and PDM-SD-4CC-SD (variant for control cabinet on carrier rail) are available along with additional comprehensive accessories. Detailed information is available on the Internet, products.schmersal.com.

CSS 34

5. Diagnostic functions

5.1 Operating principle of the diagnostic LEDs

The safety sensor indicates the operating condition and faults by means of three-colour LEDs located in the lateral surfaces of the sensor.



The following LED indicators are the same for safety sensors with conventional diagnostic output as for those with a serial diagnostic function.

The green LED indicates that the safety sensor is ready for operation. The sensor is not actuated.

The yellow LED indicates the switching condition of the safety outputs.

The flashing can be used to prematurely detect variations in the clearance between the sensor and the actuator (e.g. sagging of a safety guard). The sensor must be adjusted before the distance to the actuator increases and before the safety outputs are disabled, thus stopping the machine. If an error is detected, the red LED will be activated.

Flash codes red diagnostic LED

LED indication (red)		Error cause
1 flash pulse		Error output Y1
2 flash pulses		Error output Y2
3 flash pulses		Cross-wire Y1/Y2
4 flash pulses		ambient temperature too high
5 flash pulses		Wrong or defective actuator
Continuous red		Internal error

5.2 Operating principle of the electronic diagnostic output

The short-circuit proof diagnostic output can be used for central visualisation or control functions, e.g. in a PLC.

The electronic diagnostic output signals faults before the safety outputs are disabled, thus enabling a controlled shutdown.

The diagnostic output is not a safety-relevant output!

The closed condition of the safety guard, i.e. the sensor is actuated, is indicated through a positive signal. If the sensor is operating near the limit of its switching distance, e.g. due to the sagging of the safety guard, the sensor will emit a 1 Hz cyclic signal before the safety outputs are disabled.

The diagnostic output can also be used to detect clearance variations between the sensor and the actuator in the same way as the yellow LFD

An active fault causes the diagnostic output to be disabled. The safety outputs are disabled after max. 30 minutes if the fault is not rectified.

The signal combination, diagnostic output disabled and safety channels still enabled, can be used to stop the production process in a controlled manner.

Error

Any error that does not immediately affect the functionality of the safety sensor (e.g. the ambient temperature being too high, interference potential at a safety output, cross-wire short) will lead to a delayed shut-down.

After fault rectification, the error message is reset by opening and reclosing the corresponding safety guard. The safety outputs enable and allow a restart.

Error warning

The safety outputs are disabled after 30 minutes if the error is not rectified. The signal combination, diagnostic output disabled and safety channels still enabled, can be used to stop the production process in a controlled manner.

Table 1: Examples of the diagnostic function of the safety-sensor with conventional diagnostic output

Ser	nsor function	LED green	red	yellow	Diagnostic output	Safety outputs Y1, Y2	Note
I.	Supply voltage	On	Off	Off	0 V	0 V	Voltage on, no evaluation of the voltage quality
II.	actuated	On	Off	On	24 V	24 V	The yellow LED always signals the presence of an actuator within range
III.	Actuated, actuator in limit area	On	Off	Flashes (1Hz)	24 V pulsed	24 V	The sensor must be adjusted before the distance to the actuator increases and before the safety outputs are disabled, thus stopping the machine
IV.	Error warning, sensor actuated	On	Fla- shes	On	0 V	24 V	After 30 minutes if the error is not rectified
V.	Error	On	Fla- shes	On	0 V	0 V	Refer to table with flash codes

Operating instructions Safety sensor

5.3 Safety-sensors with serial diagnostic function

Safety sensors with serial diagnostic cable have a serial input and output cable instead of the conventional diagnostic output. If CSS sensors are daisy-chained, the diagnostic data are transmitted through the series-wiring of the inputs and outputs.

Max. 31 sensors can be wired in series. For the evaluation of the serial diagnostics line either the PROFIBUS-Gateway SD-I-DP-V0-2 or the Universal-Gateway SD-I-U-... are used. This serial diagnostic interface is integrated as a slave in an existing field bus system. In this way, the diagnostic signals can be evaluated by means of a PLC. The necessary software for the integration of the SD-Gateway is available for download at products.schmersal.com.



Detailed information about the use of the serial diagnostics can be found in the operating instructions of the PROFIBUS-Gateway SD-I-DP-V0-2 and the Universal-Gateway SD-I-U-....



Accessories SD interface

For ease of wiring and series-wiring of SD devices, considerable accessories are available. Detailed information is available on the Internet, products.schmersal.com.

The response data and the diagnostic data are automatically and permanently written in the assigned input byte of the PLC for each safety sensor in the series-wired chain. The request data for each safety sensor are transmitted to the device through an output byte of the PLC.

In the event of a communication error between the field bus Gateway and the safety sensor, the switching condition of the safety output of the safety sensor is maintained.

The following operational information is automatically and permanently written in an input byte of the PLC for each CSS 34 sensor of the series-wired chain

Bit 0: safety outputs enabled

Bit 1: safety sensor actuated, actuator identified

Bit 4: both safety inputs live

Bit 5: safety sensor actuated in hysteresis area Bit 6: error warning, switch-off delay activated

Bit 7: error, safety outputs switched off

Error

A fault has occured, which causes the safety outputs to be disabled. The fault is reset, when the cause is eliminated and bit 7 of the request byte changes from 1 to 0 or the safety guard is opened. Faults at the safety outputs are only deleted upon the next release, as the fault rectification cannot be detected sooner. For devices with serial diagnostic, a bit can be set/deleted in the call telegram to reset the fault.

For devices with serial diagnostic, a bit can be set/deleted in the call telegram to reset the fault.

Error warning

A fault has occurred, which causes the safety outputs to be disabled after 30 minutes. The safety outputs initially remain enabled. This enables the shutdown of the process in a controlled manner. An error warning is deleted when the cause of error is eliminated.

Diagnostic error (warning)

If an error (warning) is signalled in the response byte, detailed fault information can be read out.

Detailed information about the use of the serial diagnostics can be found in the operating instructions of the PROFIBUS-Gateway SD-I-DP-V0-2 and the Universal-Gateway SD-I-U-....

Table 2: Function of the visual diagnostic LEDs, the serial status signals and the safety outputs by means of an example

System condition	LED			Safety outputs		serial diagnostic byte bit no.						
	green	red	yellow	Y1, Y2		6						
Supply voltage on, not actuated	On	Off	Off	0 V	0	0	0	0	0	0	0	0
Actuated, safety outputs enabled	On	Off	On	24 V	0	0	0	1	0	0	1	1
Actuated in limit area	On	Off	Flashes	24 V	0	0	1	1	0	0	1	1
			(1Hz)									
Actuated, warning	On	On/	On	24 V	0	1	0	1	0	0	1	1
		flashes										
Actuated, fault	On	On/	On	0 V	1	1	0	1	0	1	1	0
		flashes										

The shown bit order of the diagnostic byte is an example. A different combination of the operational conditions will lead to a change of the bit order.

Table 3: I/O data and diagnostic data

Communication directions: Request byte: from the PLC to the local safety sensor from the local safety sensor to the PLC

Warning/error byte: from the local safety sensor to the PLC

Bit n°	Request byte	Response byte	Diagnostic error warning	Diagnostic error
Bit 0:	Error reset	Safety output activated	Error output Y1	Error output Y1
Bit 1:		Actuator detected	Error output Y2	Error output Y2
Bit 2:			Cross-wire Y1/Y2	Cross-wire Y1/Y2
Bit 3:			Temperature too high	Temperature too high
Bit 4:		Input condition X1 and X2		incorrect or defective actuator
Bit 5:		Actuated in limit area	Internal device error	Internal device error
Bit 6:		Error warning	Communication error between the field	
			bus Gateway and the safety switch	
Bit 7:	Error reset	Error (enabling path switched off)	Operating voltage too low	

The described condition is reached, when Bit = 1

CSS 34

6. Set-up and maintenance

6.1 Functional testing

The safety function of the safety components must be tested. The following conditions must be previously checked and met:

- 1. Fitting of the sensor and the actuator
- 2. Fitting and integrity of the power cable
- 3. The system is free of dirt and soiling (in particular metal chips)

6.2 Maintenance

In the case of correct installation and adequate use, the safety sensor features maintenance-free functionality.

A regular visual inspection and functional test, including the following steps, is recommended:

- · Check the fitting of the safety sensor and the actuator
- · Remove possible metal chips
- · Check the cable for damage.



Measures must be taken to protect against manipulation or against the bypassing of safety device, for example, using an extra actuator.

Damaged or defective components must be replaced.

7. Disassembly and disposal

7.1 Disassembly

The safety switchgear must be disassembled in a de-energised condition only.

7.2 Disposal

The safety switchgear must be disposed of in an appropriate manner in accordance with the national prescriptions and legislations.

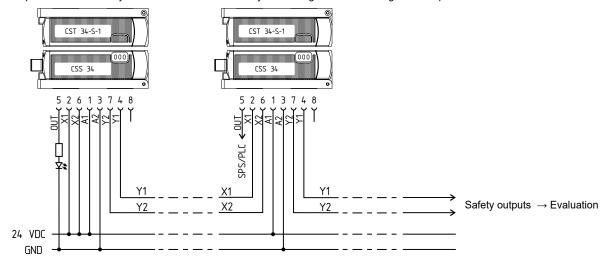
8. Appendix

8.1 Wiring examples

The application examples shown are suggestions. They however do not release the user from carefully checking whether the switchgear and its setup are suitable for the individual application.

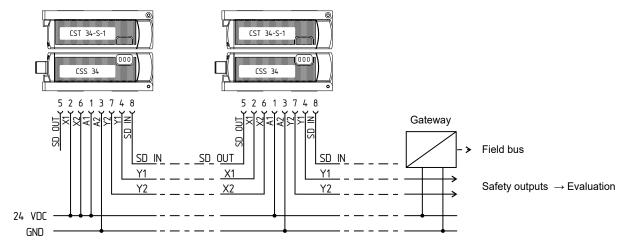
Wiring example 1: Series-wiring of the CSS 34 with conventional diagnostic output

The voltage is supplied to both safety inputs of the last safety sensor of the chain (considered from the safety-monitoring module). The safety outputs of the first safety sensor are wired to the safety-monitoring module. The diagnostic output can be connected for instance to a PLC.



Wiring example 2: Series-wiring of the CSS 34 with serial diagnostic function

In devices with the serial diagnostics function (ordering suffix -SD), the serial diagnostics connections are wired in series and connected to a SD-Gateway for evaluation purposes. The voltage is supplied to both safety inputs of the last safety sensor of the chain (considered from the safety-monitoring module). The safety outputs of the first safety sensor are wired to the safety-monitoring module. The serial Diagnostic Gateway is connected to the serial diagnostic input of the first safety sensor.



8.2 Wiring configuration and connector accessories

Function safety switchgear			Pin configuration of the connector		of the Schmersal ectors	Poss. colour codes of other customary connectors		
			7 6 6 6 4 3		or the integrated cable			
	with conventional diagnostic output	with serial diagnostic function	1 8 2	IP67 / IP69 to DIN 47100	IP69K (PVC)	according to EN 60947-5-2		
A1	U _e		1	WH	BN	BN		
X1	Safety input 1		2	BN	WH	WH		
A2	GND		3	GN	BU	BU		
Y1	Safety output 1		4	YE	BK	BK		
OUT	Diagnostic output	SD output	5	GY	GY	GY		
X2	Safety input 2		6	PK	VT	PK		
Y2	Safety output 2		7	BU	RD	VT		
IN	without function	SD input	8	RD	PK	OR		

Connecting cables with coupling (female) IP67 / IP69, M12, 8-pole - 8 x 0.25 mm² to DIN 47100

Cable length	Part number
2.5 m	103011415
5.0 m	103007358
10.0 m	103007359

Connecting cables with coupling (female) IP69, M12, 8-pole - 8 x $0.21\ mm^2$

Cable length	Part number
5.0 m	101210560
5.0 m, angled	101210561
10.0 m	103001389
15.0 m	103014823

EU Declaration of conformity

EU Declaration of conformity

9 SCHMERSAL

Original K.A. Schmersal GmbH & Co. KG

Möddinghofe 30 42279 Wuppertal Germany

Internet: www.schmersal.com

We hereby certify that the hereafter described components both in their basic design and construction conform to the applicable European Directives.

Name of the component: **CSS 34**

Type: See ordering code

Description of the component: Non-contact safety sensor

Relevant Directives: 2006/42/EC Machinery Directive 2014/30/FU **EMC-Directive**

RoHS-Directive 2011/65/FU

EN 60947-5-3:2013 Applied standards:

EN ISO 13849-1:2015 EN 61508 parts 1-7:2010

Notified body for the prototype test: TÜV Rheinland Industrie Service GmbH

Am Grauen Stein 51105 Köln ID n°: 0035

EC- test certificate: 01/205/5194.02/20

Person authorised for the compilation

Oliver Wacker of the technical documentation: Möddinghofe 30

42279 Wuppertal

Place and date of issue: Wuppertal, June 9, 2023

> Authorised signature Philip Schmersal

Managing Director

CSS34-G-EN

The currently valid declaration of conformity can be downloaded from the internet at products.schmersal.com.





Möddinghofe 30, 42279 Wuppertal

Germany

Phone: +49 202 6474-0 Telefax: +49 202 6474-100 E-Mail: info@schmersal.com Internet: www.schmersal.com