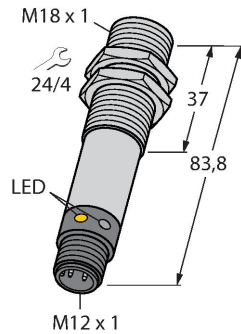


M18SP6FF25Q

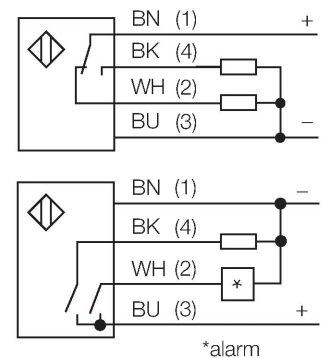
Photoelectric Sensor – Diffuse Mode Sensor with Fixed-Field Background Suppression



Features

- M12 × 1 male connector, 4-pin
- Protection classes IP67/IP69K
- Ambient temperature: -40 °C...+70 °C
- Metal housing
- Operating voltage: 10...30 VDC
- PNP switching output, changeover

Wiring diagram

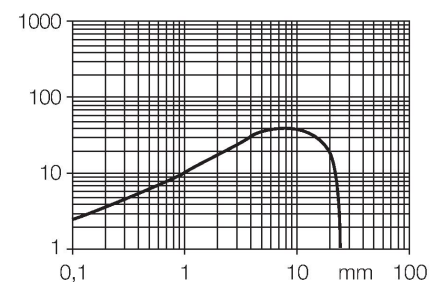


Functional principle

The emitter and receiver are incorporated in a single housing. The light reflection of the target is detected and triggers the sensor to switch. Thus the switching distance largely depends on the reflectivity of the target.

Excess gain curve

Excess gain in relation to the distance



Technical data

Type	M18SP6FF25Q
ID no.	3058433
Optical data	
Function	Proximity switch
Operating mode	Background suppression, non-adjustable
Light type	IR
Wavelength	880 nm
Range	0...25 mm
Electrical data	
Operating voltage	10...30 VDC
No-load current	≤ 25 mA
Short-circuit protection	yes / Cyclic
Reverse polarity protection	yes
Output function	Connection programmable, PNP
Switching frequency	≤ 160 Hz
Readiness delay	≤ 100 ms
Response time typical	< 3 ms
Overcurrent release	> 220 mA
Mechanical data	
Design	Threaded barrel, M18
Dimensions	Ø 18 x 83.8 mm
Housing material	Metal, Stainless steel
Lens	plastic, Acrylic
Electrical connection	Connectors, M12 × 1, PVC
Number of cores	4
Ambient temperature	-40...+70 °C

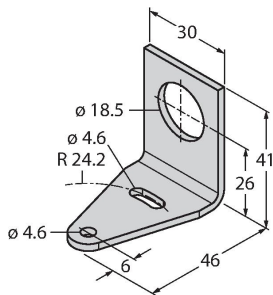
Technical data

Protection class	IP69
Special features	Chemical-resistant Encapsulated Wash down Resistant to chemicals
Power-on indication	LED, Green
Switching state	LED, Yellow
Error indication	LED, green, Flashing
Excess gain indication	LED
Alarm display	LED yellow Flashing
Tests/approvals	
MTTF	448 years acc. to SN 29500 (Ed. 99) 40 °C
Approvals	CE

Accessories

SMB18A

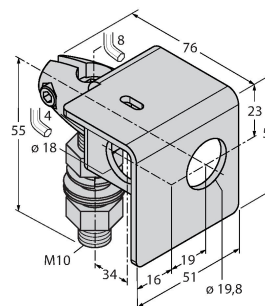
3033200



Mounting bracket, rectangular, stainless steel, for sensors with 18 mm thread

SMB18AFAM10

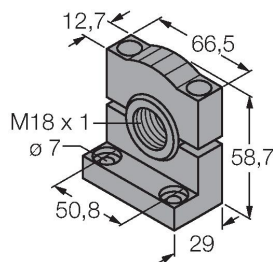
3012558



Mounting bracket, material VA 1.4401, for M10 x 1.5 thread, thread length 18 mm

SMB3018SC

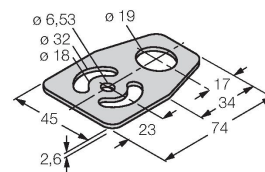
3053952



Mounting bracket, PTB black, for sensors with 18 mm thread

SMBAMS18P

3073134



Mounting bracket, stainless steel, for sensors with 18 mm thread

Accessories

Dimension drawing	Type	ID no.	
	RKC4.4T-2/TEL	6625013	Connection cable, female M12, straight, 4-pin, cable length: 2 m, sheath material: PVC, black; cULus approval; other cable lengths and qualities available, see www.turck.com
	WKC4.4T-2/TEL	6625025	Connection cable, female M12, angled, 4-pin, cable length: 2 m, sheath material: PVC, black; cULus approval; other cable lengths and qualities available, see www.turck.com