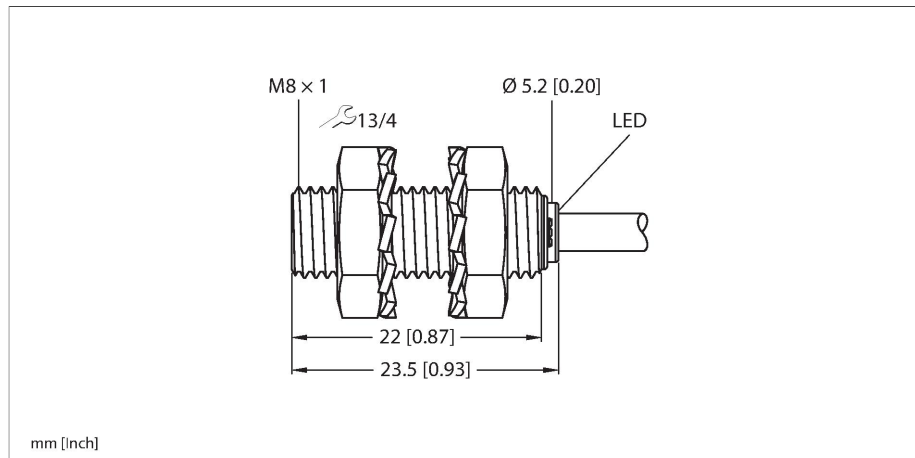


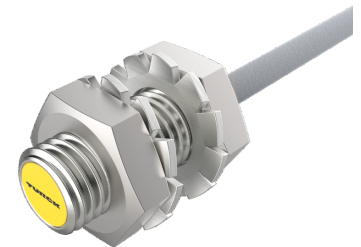
BI1.5-EG08K-AP6X 7M

Inductive Sensor



Technical data

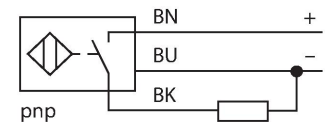
Type	BI1.5-EG08K-AP6X 7M
ID	4669007
General data	
Rated switching distance	1.5 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Correction factors	St37 = 1; Al = 0.3; stainless steel = 0.7; Ms = 0.4
Repeat accuracy	$\leq 2 \%$ of full scale
Hysteresis	20 %
Electrical data	
Operating voltage	10...30 VDC
Residual ripple	$\leq 10 \%$ U_{ss}
DC rated operational current	≤ 150 mA
No-load current	15 mA
Residual current	≤ 0.1 mA
Isolation test voltage	≤ 0.5 kV
Short-circuit protection	yes / Cyclic
Voltage drop at I_o	≤ 1.8 V
Wire breakage/Reverse polarity protection	yes / Complete
Output function	3-wire, NO contact, PNP
Switching frequency	3 kHz
Mechanical data	
Design	Threaded barrel, M8 x 1
Dimensions	23.5 mm
Housing material	Stainless steel, 1.4305 (AISI 303)
Active area material	Plastic, PA6.6



Features

- M8 x 1 threaded tube
- Stainless steel, 1.4305 (AISI 303)
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- Cable connection

Wiring diagram



Functional principle

Inductive sensors detect metal objects contactless and wear-free. For this, they use a high-frequency electromagnetic AC field that interacts with the target. Inductive sensors generate this field via an RLC circuit with a ferrite coil.

Technical data

End cap	Plastic, PP
Max. tightening torque of housing nut	5 Nm
Electrical connection	Cable
Cable quality	Ø 3.3 mm, Gray, LiFY-11Y, PUR, 7 m
Core cross-section	3 x 0.14 mm ²
Environmental conditions	
Ambient temperature	-25...+70 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP67
MTTF	2283 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

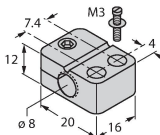
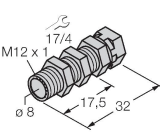
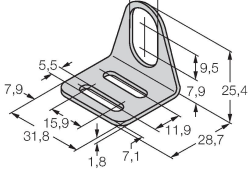
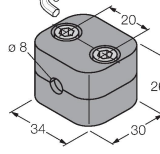
Mounting instructions

Mounting instructions/Description

The image contains three technical diagrams illustrating the mounting of a sensor. The top diagram shows a side view of the sensor with a dimension line labeled 'T' indicating the thickness of the mounting plate. The middle diagram shows two sensors being joined, with a dimension line labeled 'G' indicating the distance between the mounting plates. The bottom diagram shows a sensor being mounted onto a plate, with dimension lines labeled 'D' (distance between mounting holes), 'S' (distance from the edge to the mounting hole), and 'W' (width of the mounting plate).

Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 8 mm

Accessories

BST-08B	6947210	Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6	QM-08	6945100	Quick-mount bracket with dead-stop, chrome-plated brass, male thread M12 x 1. Note: The switching distance of proximity switches may be reduced through the use of quick-mount brackets.
					
MW-08	6945008	Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)	BSS-08	6901322	Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene
					
MBS80	69479	Mounting clamp for smooth barrel sensors; mounting block material: Anodized aluminum			
