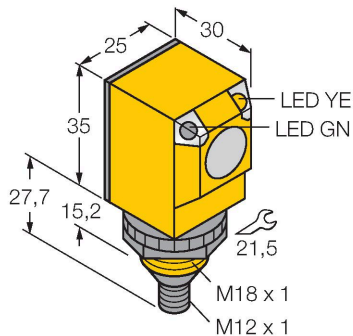


Q253EQ1

Photoelectric Sensor – Opposed Mode Sensor (Emitter)



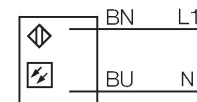
Technical data

Type	Q253EQ1
ID no.	3031971
Optical data	
Function	Opposed mode sensor
Operating mode	Emitter
Light type	IR
Wavelength	950 nm
Range	0...20000 mm
Electrical data	
Operating voltage	20...250 VAC
Readiness delay	≤ 100 ms
Response time typical	< 16 ms
Mechanical data	
Design	Rectangular, Q25
Dimensions	Ø 18 x 30 x 25 x 62.7 mm
Housing material	Plastic, Thermoplastic material
Lens	plastic, Polycarbonate
Electrical connection	Connectors, 1/2", PVC
Number of cores	4
Ambient temperature	-40...+70 °C
Protection class	IP69
Special features	Chemical-resistant Encapsulated Wash down
Power-on indication	LED, Green
Excess gain indication	LED
Tests/approvals	
Approvals	CE, UL, CSA

Features

- M12 × 1 male connector, 4-pin
- Protection classes IP67/IP69K
- Ambient temperature: -40 °C...+70 °C
- Operating voltage: 20...250 VAC

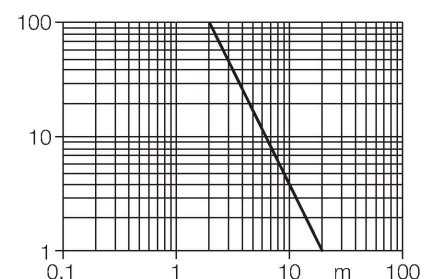
Wiring diagram



Functional principle

Opposed mode sensors consist of an emitter and receiver. They are installed opposite to each other so that the light from the emitter is aimed directly at the receiver. When an object interrupts or weakens the light beam, the sensor switches. Opposed mode sensors are the most reliable photoelectric sensors for detection of opaque targets. The excellent light/dark contrast and the high excess gain allow operation over larger distances and under difficult conditions.

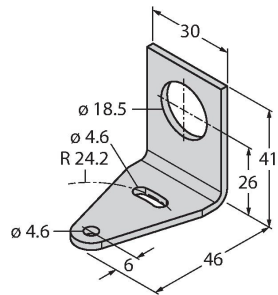
Excess gain curve
Excess gain in relation to the distance



Accessories

SMB18A

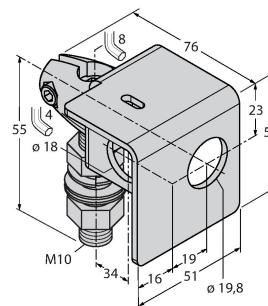
3033200



Mounting bracket, rectangular, stainless steel, for sensors with 18 mm thread

SMB18AFAM10

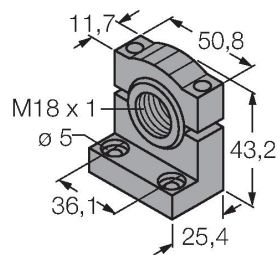
3012558



Mounting bracket, material VA 1.4401, for M10 x 1.5 thread, thread length 18 mm

SMB18SF

3052519



Mounting bracket, PBT black, for sensors with 18 mm thread, rotatable