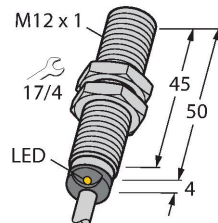


BI3U-EM12-AP6X

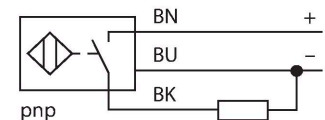
Inductive Sensor



Features

- Threaded barrel, M12 x 1
- Stainless steel, 1.4301
- Factor 1 for all metals
- Protection class IP68
- Resistant to magnetic fields
- Extended temperature range
- High switching frequency
- DC 3-wire, 10...30 VDC
- NO contact, PNP output
- Cable connection

Wiring diagram



Functional principle

Inductive sensors are designed for wear-free and contactless detection of metal objects. uprox Factor 1 sensors have significant advantages due to their patented ferrite-coreless multi-coil system. They detect all metals at the same large switching distance and are resistant to magnetic fields.

Technical data

Type	BI3U-EM12-AP6X
ID	1634300
General data	
Rated switching distance	3 mm
Mounting conditions	Flush
Secured operating distance	$\leq (0.81 \times S_n)$ mm
Repeat accuracy	$\leq 2 \%$ of full scale
Temperature drift	$\leq \pm 10 \%$ $\leq \pm 15 \%, \leq -25 \text{ °C} \vee \geq +70 \text{ °C}$
Hysteresis	3...15 %
Electrical data	
Operating voltage	10...30 VDC
Residual ripple	$\leq 10 \%$ U_{ss}
DC rated operational current	≤ 200 mA
No-load current	25 mA
Residual current	≤ 0.1 mA
Isolation test voltage	≤ 0.5 kV
Short-circuit protection	yes / Cyclic
Voltage drop at I_o	≤ 1.8 V
Wire breakage/Reverse polarity protection	yes / Complete
Output function	3-wire, NO contact, PNP
DC field stability	300 mT
AC field stability	300 mT _{ss}
Insulation class	□
Switching frequency	3 kHz

Technical data

Mechanical data	
Design	Threaded barrel, M12 x 1
Dimensions	54 mm
Housing material	Stainless steel, 1.4301 (AISI 304)
Active area material	Plastic, PBT
End cap	Plastic, EPTR
Max. tightening torque of housing nut	10 Nm
Electrical connection	Cable
Cable quality	Ø 5.2 mm, LifYY, PVC, 2 m
Core cross-section	3 x 0.34 mm ²
Environmental conditions	
Ambient temperature	-30...+85 °C
Vibration resistance	55 Hz (1 mm)
Shock resistance	30 g (11 ms)
Protection class	IP68
MTTF	874 years acc. to SN 29500 (Ed. 99) 40 °C
Switching state	LED, Yellow

Mounting instructions

Mounting instructions/Description

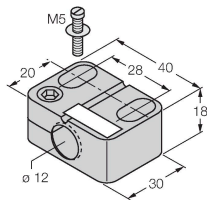
The image contains three technical diagrams illustrating the mounting of a sensor unit. The top diagram shows a side view of the unit with a dimension line labeled 'T' indicating the thickness of the mounting plate. The middle diagram shows two units with a dimension line labeled 'G' indicating the distance between them. The bottom diagram shows a unit mounted on a plate with two holes, with dimension lines labeled 'D' (distance between holes), 'S' (distance from hole to edge), and 'W' (width of the plate).

Distance D	2 x B
Distance W	3 x Sn
Distance T	3 x B
Distance S	1.5 x B
Distance G	6 x Sn
Diameter active area B	Ø 12 mm

Accessories

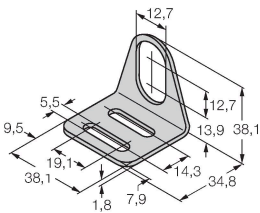
BST-12B 6947212

Mounting clamp for threaded barrel sensors, with dead-stop; material: PA6



MW-12 6945003

Mounting bracket for threaded barrel sensors; material: Stainless steel A2 1.4301 (AISI 304)



BSS-12 6901321

Mounting clamp for smooth and threaded barrel sensors; material: Polypropylene

