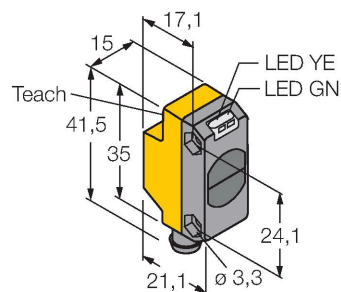


# QS18EP6DBQ7

## Photoelectric Sensor – Diffuse Mode Sensor



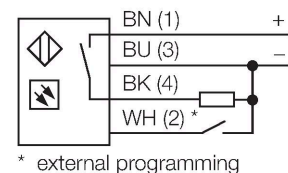
### Technical data

Type	QS18EP6DBQ7
ID no.	3072003
<b>Optical data</b>	
Function	Proximity switch
Operating mode	Diffuse
Light type	IR
Wavelength	940 nm
Range	0...500 mm
<b>Electrical data</b>	
Operating voltage	10...30 VDC
DC rated operational current	≤ 100 mA
No-load current	≤ 35 mA
Reverse polarity protection	yes
Output function	NO contact, PNP
Switching frequency	≤ 833 Hz
Readiness delay	≤ 100 ms
Response time typical	< 0.6 ms
Setting option	Push Button Remote Teach
<b>Mechanical data</b>	
Design	Rectangular, QS18
Dimensions	21.1 x 15 x 35 mm
Housing material	Plastic, ABS
Lens	plastic, PMMA
Electrical connection	Connectors, M8 × 1, PVC
Number of cores	4
Ambient temperature	-20...+70 °C

### Features

- Male M8 × 1, 4-pin
- Protection class IP67
- LED all-round visible
- Sensitivity adjusted via teach button
- Operating voltage: 10...30 VDC
- PNP switching output
- Light or dark operation

### Wiring diagram



### Functional principle

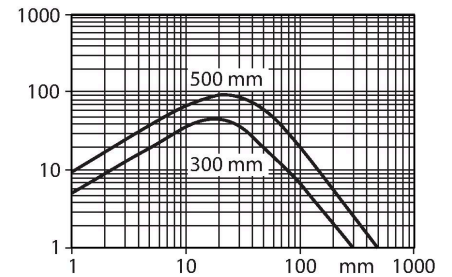
Identical to retro-reflective sensors, emitter and receiver circuitry are incorporated in the same housing of the diffuse mode sensors. However, diffuse mode sensors do not detect the interruption of the light beam but the reflection of the target. A target is detected if it reflects sufficient light back to the receiver. The switching distance of diffuse mode sensors thus largely depends on the reflectivity of the target. This type of sensor is especially suited for detection of transparent objects (diffuse mode sensor with or without background suppression or convergent mode sensors).

Excess gain curve

## Technical data

Protection class	IP67
Special features	keep/defer
Power-on indication	LED, Green
Switching state	LED, Yellow
Error indication	LED, green, Flashing
Excess gain indication	LED
Alarm display	LED yellow Flashing
<b>Tests/approvals</b>	
Approvals	CE, cURus

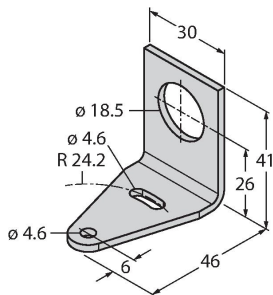
Excess gain in relation to the distance



## Accessories

SMB18A

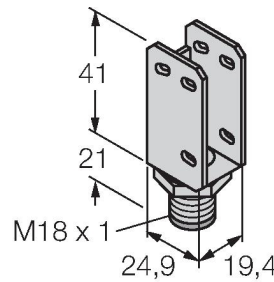
3033200



Mounting bracket, rectangular, stainless steel, for sensors with 18 mm thread

SMBQS18A

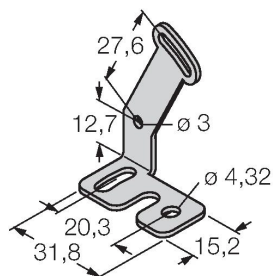
3069721



Mounting bracket, stainless steel, for 18 mm thread

SMBQS18AF

3067467



Mounting bracket, stainless steel, for 18 mm thread

## Accessories

Dimension drawing	Type	ID no.	
	PKG4M-2/TEL	6625061	Connection cable, female M8, straight, 4-pin, cable length: 2 m, sheath material: PVC, black; cULus approval; other cable lengths and qualities available, see <a href="http://www.turck.com">www.turck.com</a>
	PKW4M-2/TEL	6625067	Connection cable, female M8, angled, 4-pin, cable length: 2 m, sheath material: PVC, black; cULus approval; other cable lengths and qualities available, see <a href="http://www.turck.com">www.turck.com</a>