Vision™PLC+HMI

V130-33-TA24/V130-J-TA24
V350-35-TA24/V350-J-TA24
V350-S-TA24/V350JS-TA24
V430-J-TA24

User Guide

- **12 Digital Inputs, including 2 Analog, 2 PT100/TC ,1 HSC/Shaft-encoder input**
- **10 Transistor Outputs, 2 Analog Outputs**

General Description

The products listed above are micro-PLC+HMIs, rugged programmable logic controllers that comprise built-in operating panels.

Detailed Installation Guides containing the I/O wiring diagrams for these models, technical specifications, and additional documentation are located in the Technical Library in the Unitronics website: https://unitronicsplc.com/support-technical-library/

Item	V130-TA24 V130-J-TA24		V350-TA24/V350-J-TA24 V350-S-TA24/V350-JS-TA24		V430-J-TA24
On-board I/O	Model Dependent				
Screen	2.4"		3.5" Color Touch		4.3" Color Touch
Keypad	Yes		None		
Function Keys	None		Yes		
Com Port, Built-in					
RS232/485	Yes	Yes	Yes*	Yes*	Yes*
USB device, mini-B	None	None	Yes*	Yes*	Yes*
Com Ports, separate order, user-installed	The user may install a CANbus port (V100-17-CAN), and **one** of the following: • RS232/RS485 port (V100-17-RS4/V100-17-RS4X) • Ethernet (V100-17-ET2) • Profibus Slave (V100-17-PB1)				
* V430J/V350/V350J/V350S/V350JS comprises both RS232/485 and USB ports; note that only **one** channel may be used at a time.					

Standard Kit Contents

Item	V130-TA24 V130-J-TA24	V350-TA24/V350-J-TA24 V350-S-TA24/V350-JS-TA24	V430-J-TA24
Controller	Yes		
Terminal Blocks	Yes		
Battery (installed)	Yes		
Mounting Brackets	Yes (2 parts)		Yes (4 parts)
Rubber Seal	Yes		

Alert Symbols and General Restrictions

When any of the following symbols appear, read the associated information carefully.

Symbol	Meaning	Description
⚡	Danger	The identified danger causes physical and property damage.
⚠	Warning	The identified danger could cause physical and property damage.
Caution	Caution	Use caution.

- Before using this product, the user must read and understand this document.
- All examples and diagrams are intended to aid understanding, and do not guarantee operation. Unitronics accepts no responsibility for actual use of this product based on these examples.
- Please dispose of this product according to local and national standards and regulations.
- Only qualified service personnel should open this device or carry out repairs.

⚡
- Failure to comply with appropriate safety guidelines can cause severe injury or property damage.

⚠
- Do not attempt to use this device with parameters that exceed permissible levels.
- To avoid damaging the system, do not connect/disconnect the device when power is on.

Environmental Considerations

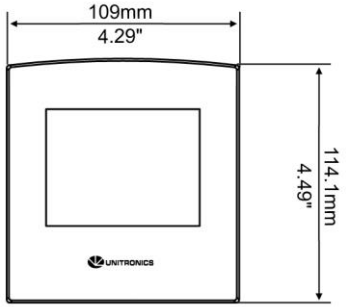
⚡
- Do not install in areas with: excessive or conductive dust, corrosive or flammable gas, moisture or rain, excessive heat, regular impact shocks or excessive vibration, in accordance with the standards given in the product's technical specification sheet.
- Do not place in water or let water leak onto the unit.
- Do not allow debris to fall inside the unit during installation.

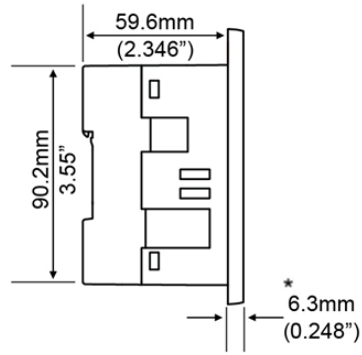
⚠
- Ventilation: 10mm space required between controller's top/bottom edges & enclosure walls.
- Install at maximum distance from high-voltage cables and power equipment.

Mounting

Note that figures are for illustrative purposes only.

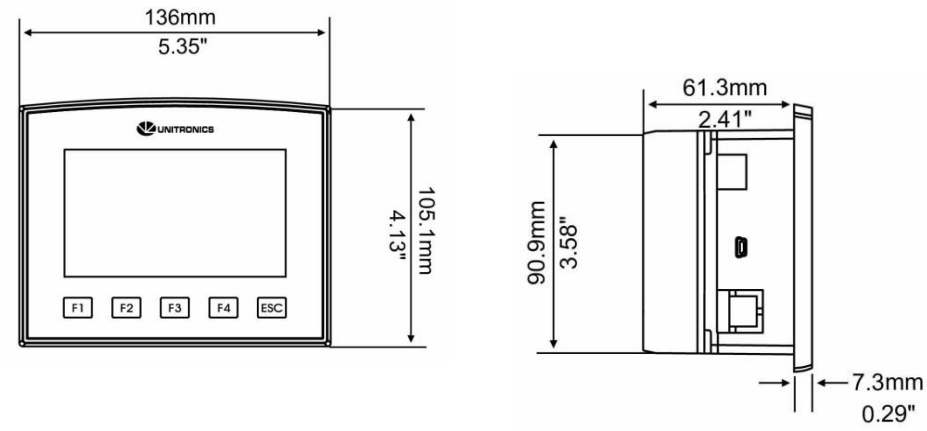
Dimensions: V130/V350/V130J/V350J





* Note that for models V130/V350, the bezel width is up to 8.4 mm (0.33").

Dimensions: V430J



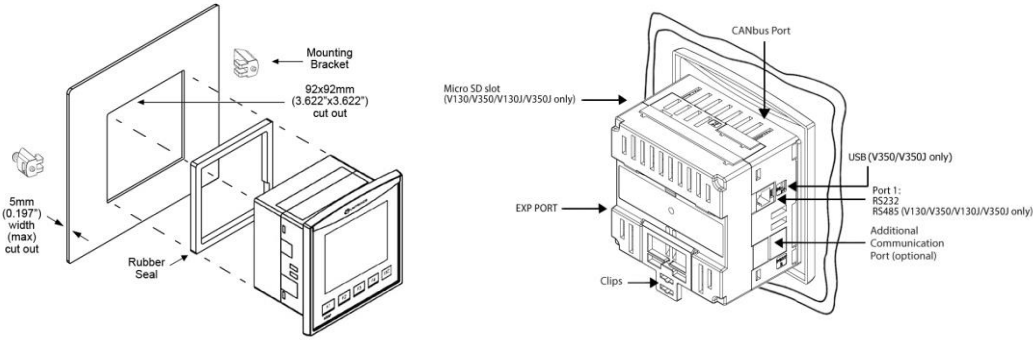
Model	Cut-out	View area
V130V130J	92x92 mm (3.622”x3.622”)	58x30.5mm (2.28"x1.2")
V350/V350J	92x92 mm (3.622”x3.622”)	72x54.5mm (2.95"x2.14")
V430J	122.5x91.5 mm (4.82”x3.6”)	96.4x55.2mm (3.79"x2.17")

Panel Mounting

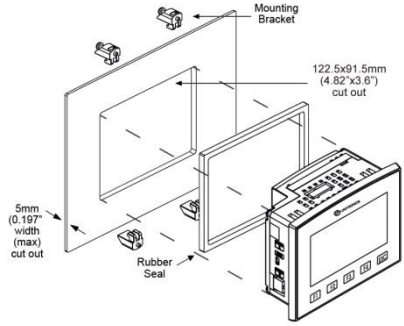
Before you begin, note that the mounting panel cannot be more than 5 mm thick.

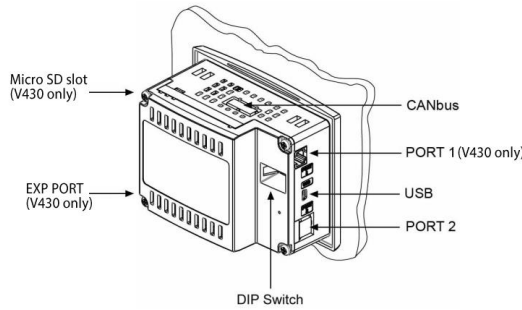
1. Make a panel cut-out of the appropriate size:
2. Slide the controller into the cut-out, ensuring that the rubber seal is in place.
3. Push the mounting brackets into their slots on the sides of the panel as shown in the figure below.
4. Tighten the bracket’s screws against the panel. Hold the bracket securely against the unit while tightening the screw.
5. When properly mounted, the controller is squarely situated in the panel cut-out as shown in the accompanying figures.

V130/V350/V130J/V350J



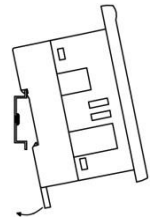
V430J



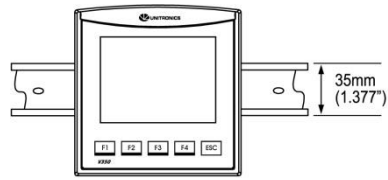


DIN-rail Mounting (V130/V350/V130J/V350J)

1. Snap the controller onto the DIN rail as shown in the figure to the right.



2. When properly mounted, the controller is squarely situated on the DIN-rail as shown in the figure to the right.



UL Compliance

The following section is relevant to Unitronics' products that are listed with the UL.

The following models: V130-33-R34, V130-J-R34, V130-T4-ZK1, V350-35-RA22, V350-J-RA22, V350-35-R34, V350-J-R34, V430-J-R34
are UL listed for Hazardous Locations.

The following models: V130-33-B1,V130-J-B1,V130-33-TA24,V130-J-TA24,V130-33-T38,V130-J-T38 V130-33-TR20,V130-J-TR20,V130-33-TR34,V130-J-TR34,V130-33-RA22,V130-J-RA22, V130-33-TRA22,V130-J-TRA22,V130-33-T2,V130-J-T2,V130-33-TR6,V130-J-TR6,V130-33-R34, V350-35-B1, V130-T4-ZK1, V350-J-B1,V350-35-TA24,V350-J-TA24,V350-35-T38,V350-J-T38, V350-35-TR20,V350-J-TR20,V350-35-TR34,V350-J-TR34,V350-35-TRA22,V350-J-TRA22, V350-35-T2,V350-J-T2,V350-35-TR6,V350-J-TR6,V350-S-TA24,V350-JS-TA24,V350-35-RA22,

V350-J-RA22,V350-35-R34, V430-J-B1,V430-J-TA24,V430-J-T38, V430-J-R34,V430-J-RH2,
V430-J-TR34,V430-J-RA22,V430-J-TRA22,V430-J-T2,V430-J-RH6
are UL listed for Ordinary Location.

For models from series V130, V130-J, V430, that include “T4” or “J4” in the Model name, Suitable for mounting on the flat surface of Type 4X enclosure.
For examples: V130-T4-R34, V130-J4-R34, V430-J4-T2

UL Ordinary Location

In order to meet the UL ordinary location standard, panel-mount this device on the flat surface of Type 1 or 4 X enclosures

UL Ratings, Programmable Controllers for Use in Hazardous Locations, Class I, Division 2, Groups A, B, C and D

These Release Notes relate to all Unitronics products that bear the UL symbols used to mark products that have been approved for use in hazardous locations, Class I, Division 2, Groups A, B, C and D.

Caution

- This equipment is suitable for use in Class I, Division 2, Groups A, B, C and D, or Non-hazardous locations only.
- Input and output wiring must be in accordance with Class I, Division 2 wiring methods and in accordance with the authority having jurisdiction.
- WARNING—Explosion Hazard—substitution of components may impair suitability for Class I, Division 2.
- WARNING – EXPLOSION HAZARD – Do not connect or disconnect equipment unless power has been switched off or the area is known to be non-hazardous.
- WARNING – Exposure to some chemicals may degrade the sealing properties of material used in Relays.
- This equipment must be installed using wiring methods as required for Class I, Division 2 as per the NEC and/or CEC.

Panel-Mounting

For programmable controllers that can be mounted also on panel, in order to meet the UL Haz Loc standard, panel-mount this device on the flat surface of Type 1 or Type 4X enclosures.

Relay Output Resistance Ratings

The products listed below contain relay outputs:

Programmable controllers, Models: V430-J-R34, V130-33-R34,V130-J-R34 and V350-35-R34, V350-J-R34

- When these specific products are used in hazardous locations, they are rated at 3A res.
- Except for models V430-J-R34, V130-33-R34, V130-J-R34, V130-T4-ZK1 and V350-35-R34, V350-J-R34,when these specific products are used in non-hazardous environmental conditions, they are rated at 5A res, as given in the product’s specifications.

Communication and Removable Memory Storage

When products comprise either USB communication port, SD card slot, or both, neither the SD card slot nor the USB port are intended to be permanently connected, while the USB port is intended for programming only.

Removing / Replacing the battery

When a product has been installed with a battery, do not remove or replace the battery unless the power has been switched off, or the area is known to be non-hazardous.

Please note that it is recommended to back up all data retained in RAM, in order to avoid losing data when changing the battery while the power is switched off. Date and time information will also need to be reset after the procedure.

UL des zones ordinaires:

Pour respecter la norme UL des zones ordinaires, monter l'appareil sur une surface plane de type de protection 1 ou 4X

Certification UL des automates programmables, pour une utilisation en environnement à risques, Class I, Division 2, Groups A, B, C et D.

Cette note fait référence à tous les produits Unitronics portant le symbole UL - produits qui ont été certifiés pour une utilisation dans des endroits dangereux, Classe I, Division 2, Groupes A, B, C et D.

Attention

- Cet équipement est adapté pour une utilisation en Classe I, Division 2, Groupes A, B, C et D, ou dans Non-dangereux endroits seulement.
- Le câblage des entrées/sorties doit être en accord avec les méthodes de câblage selon la Classe I, Division 2 et en accord avec l'autorité compétente.
- AVERTISSEMENT: Risque d'Explosion – Le remplacement de certains composants rend caduque la certification du produit selon la Classe I, Division 2.
- AVERTISSEMENT - DANGER D'EXPLOSION - Ne connecter pas ou ne débranche pas l'équipement sans avoir préalablement coupé l'alimentation électrique ou la zone est reconnue pour être non dangereuse.
- AVERTISSEMENT - L'exposition à certains produits chimiques peut dégrader les propriétés des matériaux utilisés pour l'étanchéité dans les relais.
- Cet équipement doit être installé utilisant des méthodes de câblage suivant la norme Class I, Division 2 NEC et /ou CEC.

Montage de l'écran:

Pour les automates programmables qui peuvent aussi être monté sur l'écran, pour pouvoir être au standard UL, l'écran doit être monté dans un coffret avec une surface plane de type 1 ou de type 4X.

Certification de la résistance des sorties relais

Les produits énumérés ci-dessous contiennent des sorties relais:

- Automates programmables, modèles : V430-J-R34, V130-33-R34,V130-J-R34 and V350-35-R34,V350-J-R34
- Lorsque ces produits spécifiques sont utilisés dans des endroits dangereux, ils supportent un courant de 3A charge résistive.
- Excepté les modèles: V430-J-R34, V130-33-R34,V130-J-R34, V130-T4-ZK1 et V350-35-R34, V350-J-R34 lorsque ces produits spécifiques sont utilisés dans un environnement non dangereux, ils sont évalués à 5A res, comme indiqué dans les specifications du produit Plages de températures

Communication et de stockage amovible de mémoire (carte mémoire)

Produits comprend un port USB de communication, soit un port carte SD ou les deux, ni le port SD, ni le port USB ne sont censés être utilisés en permanence, tandis que l'USB est destiné à la programmation uniquement.

Retrait / Remplacement de la batterie

Lorsqu'un produit a été installé avec une batterie, retirez et remplacez la batterie seulement si l'alimentation est éteinte ou si l'environnement n'est pas dangereux.

Veuillez noter qu'il est recommandé de sauvegarder toutes les données conservées dans la RAM, afin d'éviter de perdre des données lors du changement de la batterie lorsque l'alimentation est coupée. Les informations sur la date et l'heure devront également être réinitialisées après la procédure

Wiring

- Do not touch live wires.

- Install an external circuit breaker. Guard against short-circuiting in external wiring.
- Use appropriate circuit protection devices.
- Unused pins should not be connected. Ignoring this directive may damage the device.
- Double-check all wiring before turning on the power supply.

Caution

- To avoid damaging the wire, do not exceed a maximum torque of 0.5 N·m (5 kgf·cm).
- Do not use tin, solder, or any substance on stripped wire that might cause the wire strand to break.
- Install at maximum distance from high-voltage cables and power equipment.

Wiring Procedure

Use crimp terminals for Use crimp terminals for wiring;

- Controllers offering a terminal block with pitch of 5mm: 26-12 AWG wire (0.13 mm^2 –3.31 mm^2).
- Controllers offering a terminal block with pitch of 3.81mm: 26-16 AWG wire (0.13 mm^2 – 1.31 mm^2).

1. Strip the wire to a length of 7±0.5mm (0.270–0.300“).
2. Unscrew the terminal to its widest position before inserting a wire.
3. Insert the wire completely into the terminal to ensure a proper connection.
4. Tighten enough to keep the wire from pulling free.

- Input or output cables should not be run through the same multi-core cable or share the same wire.
- Allow for voltage drop and noise interference with I/O lines used over an extended distance. Use wire that is properly sized for the load.
- The controller and I/O signals must be connected to the same 0V signal.

I/Os

V130/V130J/V350/V350J/V350S/V350JS/V430J-TA24 models comprise a total 12 inputs, 10 digital outputs and 2 analog outputs.

Input functionality can be adapted as follows:

All 12 inputs may be used as digital inputs. They may be wired in a group via a single jumper as either npn or pnp.

In addition, according to jumper settings and appropriate wiring:

- Inputs 5 and 6 can function as either digital or analog inputs.
- Input 0 can function as a high-speed counter, as part of a shaft-encoder, or as a normal digital input.
- Input 1 can function as either a counter reset, normal digital input, or as part of a shaft-encoder.
- If input 0 is set as a high-speed counter (without reset), input 1 can function as a normal digital input.
- Inputs 7-8 and 9-10 can function as digital, thermocouple, or PT100 inputs; Input 11 can also serve as the CM signal for PT100.

Input Jumper Settings

The tables below show how to set a specific jumper to change input functionality. To access the I/O jumpers, you must open the controller according to the instructions beginning on page 12.

⚠ ▪ Incompatible jumper settings and wiring connections may seriously damage the controller.

Digital Inputs 0-11: Set Type	
Set to	**JP12 (all Inputs)**
npn (sink)	A
pnp (source)*	B

Inputs 7/8: Set Type - Digital or RTD/TC #1			
Set to	**JP1**	**JP2**	**JP3**
Digital*	A	A	A
Thermocouple	B	B	B
PT100	B	A	B

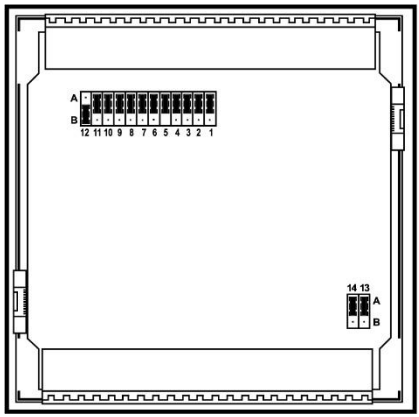
Inputs 9/10: Set Type - Digital or RTD/TC #0			
Set to	**JP5**	**JP6**	**JP7**
Digital*	A	A	A
Thermocouple	B	B	B
PT100	B	A	B

Input 11: Set Type - Digital or CM for PT100	
Set to	**JP11**
Digital*	A
CM for PT100	B

Input 5: Set Type - Digital or Analog #3		
Set to	**JP4**	**JP10**
Digital*	A	A
Voltage	B	A
Current	B	B

Input 6: Set Type - Digital or Analog #2		
Set to	**JP8**	**JP9**
Digital*	A	A
Voltage	B	A
Current	B	B

*Default settings



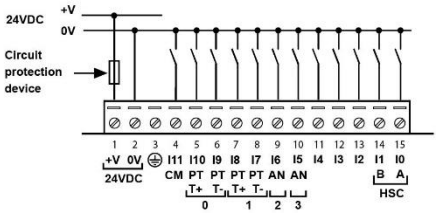
Analog Output 0: Set to Voltage/Current		
Set to	**JP13**	
Voltage*	A	
Current	B	

Analog Output 1: Set to Voltage/Current		
Set to	**JP14**	
Voltage*	A	
Current	B	

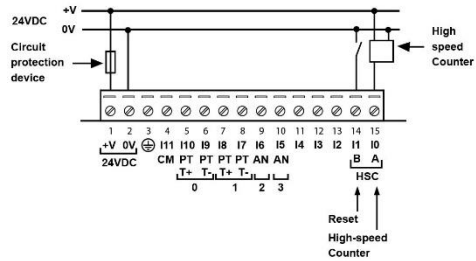
I/O Wiring

npn (sink) Input

Input wiring

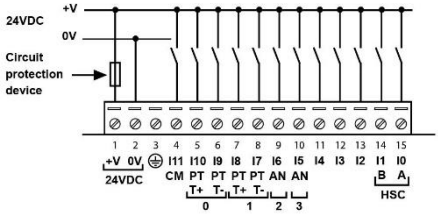


HSC input wiring

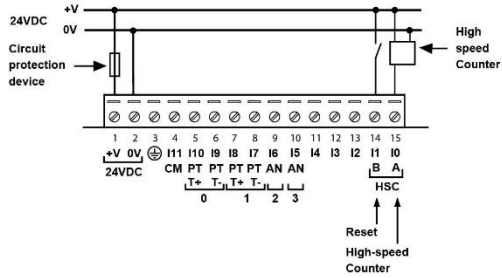


pnp (source) Input

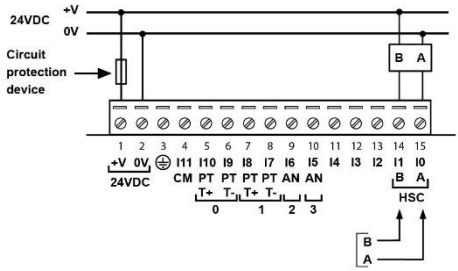
Input wiring



HSC input wiring



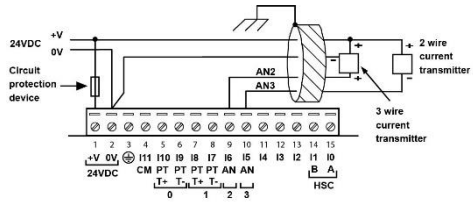
Shaft-encoder

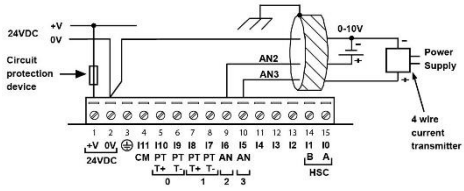


Analog Input

Analog input wiring, current (2/3-wire)

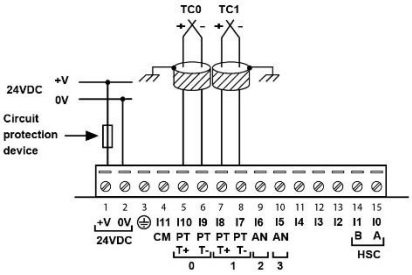
Analog input wiring, current (4-wire), voltage





- Shields should be connected at the signal's source.
- The 0V signal of the analog input must be connected to the controller's 0V.

Thermocouple

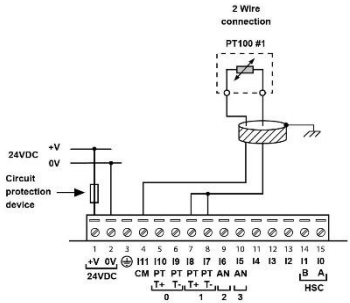


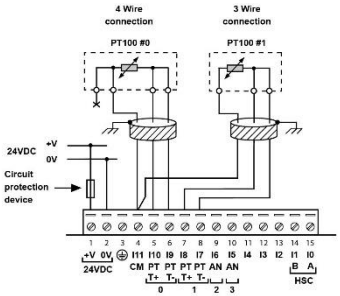
- Thermocouple 0: use Input 9 as negative input and 10 as positive.
- Thermocouple 1: use Input 7 as negative input and 8 as positive.

Type	Temp. Range	Wire Color	
		ANSI (USA)	BS1843 (UK)
mV	-5 to 56mV		
B	200 to 1820˚C (300 to 3276˚F)	+Grey -Red	+None -Blue
E	-200 to 750˚C (-328 to 1382˚F)	+Violet -Red	+Brown -Blue
J	-200 to 760˚C (-328 to 1400˚F)	+White -Red	+Yellow -Blue
K	-200 to 1250˚C (-328 to 2282˚F)	+Yellow -Red	+Brown -Blue
N	-200 to 1300˚C (-328 to 2372˚F)	+Orange -Red	+Orange -Blue
R	0 to 1768˚C (32 to 3214˚F)	+Black -Red	+White -Blue
S	0 to 1768˚C (32 to 3214˚F)	+Black -Red	+White -Blue
T	-200 to 400˚C (-328 to 752˚F)	+Blue -Red	+White -Blue

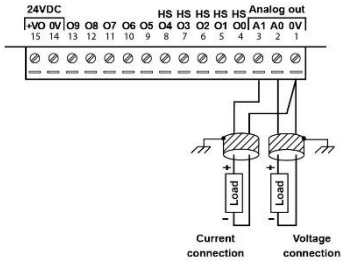
RTD

- PT100 (Sensor 0): use Input 9 and 10, related to CM signal.
- PT100 (Sensor 1): use Input 7 and 8, related to CM signal.
- 4 wire PT100 can be used by leaving one of the sensor leads unconnected

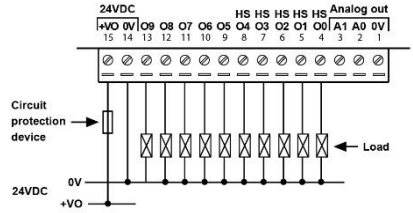




Analog Outputs



Transistor Outputs (pnp)



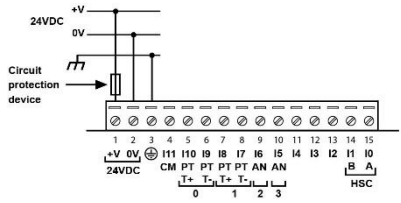
- The 0V signals of the transistor and the analog outputs must be connected to the controller's 0V.
- Outputs 0 to 4 can be used as PWM outputs.

Power Supply

The controller requires an external 24VDC power supply.

- The power supply must include double insulation. Outputs must be rated as SELV/PELV/Class2/Limited Power.

- Use separate wires to connect the functional earth line (pin 3) and the 0V line (pin 2) to the system earth ground.
- Install an external circuit breaker. Guard against short-circuiting in external wiring.
- Double-check all wiring before turning on the power supply.
- Do not connect either the 'Neutral' or 'Line' signal of the 110/220VAC to device's 0V pin
- In the event of voltage fluctuations or non-conformity to voltage power supply specifications, connect the device to a regulated power supply.



Earthing the PLC+HMI

To maximize system performance, avoid electromagnetic interference by:

- Mounting the controller on a metal panel.
- Connect each common and ground connection directly to the earth ground of your system.
- For ground wiring uses the shortest and thickest possible wire.

Communication

- **V130/V130J**
  These models comprise a built-in RS232/RS485 serial port (Port 1)
- **V350/V350S/V350J/V350JS/V430J**
  These models comprise built-in ports: 1 USB and 1 RS232/RS485 (Port 1).

  Note that physically connecting a PC to the controller via USB suspends RS232/RS485 communications via Port 1. When the PC is disconnected, RS232/RS485 resumes.

RS232/RS485 Port

⚠	▪ Turn off power before making communications connections.
Caution	▪ Always use the appropriate port adapters.
Caution	▪ Signals are related to the controller's 0V; the same 0V is used by the power supply. ▪ The serial port is not isolated. If the controller is used with a non-isolated external device, avoid potential voltage that exceeds ± 10V.

- Use RS232 to download programs from a PC, and to communicate with serial devices and applications, such as SCADA.
- Use RS485 to create a multi-drop network containing up to 32 devices.

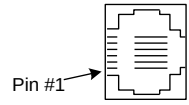
Pinouts

The pinouts below show the PLC port signals.

RS232	
Pin #	Description
1*	DTR signal
2	0V reference
3	TXD signal
4	RXD signal
5	0V reference
6*	DSR signal

RS485**	
Pin #	Description
1	A signal (+)
2	(RS232 signal)
3	(RS232 signal)
4	(RS232 signal)
5	(RS232 signal)
6	B signal (-)

Controller Port



* Standard programming cables do not provide connection points for pins 1 and 6.

** When a port is adapted to RS485, Pin 1 (DTR) is used for signal A, and Pin 6 (DSR) signal is used for signal B.

Note that it is possible to establish a PC to PLC connection using RS232 even when the PLC is set to RS485 (this eliminates the need to open the controller to set jumpers).
To do so, remove the RS485 connector (pins 1 & 6) from the PLC and connect a standard RS232 programming cable.
Note that this is possible only if DTR and DSR signals of RS232 are not used (which is the standard case).

Setting RS232/RS485 Communication Parameters

V130/V130J/V350/V350S/V350J/V350JS

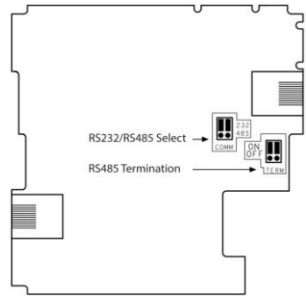
This port may be set to either RS232 or RS485 via jumper.

The accompanying figure shows the jumper factory default settings.

These jumpers may be used to:

- Set communications to RS485, by setting both COMM jumpers to '485'.
- Set RS485 termination, by setting both TERM jumpers to 'OFF'.

To access the jumpers, you must open the controller according to the instructions on page 12.



Setting RS232/RS485 Communication Parameters, V430J

This port may be set to either RS232 or RS485 via DIP switches:

The table shows the DIP switches factory default settings. Use the table to adapt the settings.

	Switch Settings					
	1	**2**	**3**	**4**	**5**	**6**
RS232*	**ON**	OFF	OFF	**ON**	OFF	OFF
RS485	OFF	**ON**	**ON**	OFF	OFF	OFF
RS485 with termination**	OFF	**ON**	**ON**	OFF	**ON**	**ON**

* Default factory setting

** Causes the unit to function as an end unit in an RS485 network

USB Port

Caution	▪ The USB port is not isolated. Make sure that the PC and the controller are grounded to same potential.

The USB port may be used for programming, OS download, and PC access.

Opening the Controller

⚠
- Before performing these actions, touch a grounded object to discharge any electrostatic charge.
- Avoid touching the PCB board directly. Hold the PCB board by its connectors.

1. Turn off the power supply, disconnect, and dismount the controller.
2. The back cover of the controller comprises 4 screws, located in the corners. Remove the screws, and pull off the back cover.

Changing I/O Settings

After opening the controller and exposing the I/O board, you can change the jumper settings according to the table shown above.

Changing Communication Settings (V130/V130J/V350/V350S/V350J/V350JS Only)

1. To access the communication jumpers, hold the I/O PCB board by its top and bottom connectors and steadily pull the board off.
2. Locate the jumpers, and then change the settings as required, according to the jumpers' settings shown on page 11.

Closing the Controller

1. Gently replace the board. Make certain that the pins fit correctly into their matching receptacle.

   Do not force the board into place; doing so may damage the controller.
2. Replace the back cover of the controller and fasten the corner screws.

Note that you must replace the back cover securely before powering up the controller.

Vision™PLC+HMI

V130/V130J-TA24
V350/V350J-TA24
V350S/V350JS-TA24
V430J-TA24
Technical Specifications

Order Information

Item	
V130-33-TA24	PLC with Classic panel, Monochrome display 2.4"
V130-J-TA24	PLC with Flat panel, Monochrome display 2.4"
V350-35-TA24	PLC with Classic panel, Color touch display 3.5''
V350-J-TA24	PLC with Flat panel, Color touch display 3.5''
V350-JS-TA24	PLC with Flat panel, Color touch display 3.5''
V350-S -TA24	PLC with Classic panel, Color touch display 3.5''
V430-J-TA24	PLC with Flat panel, Color touch display 4.3''

You can find additional information, such as wiring diagrams, in the product's installation guide located in the Technical Library at www.unitronics.com.

Power Supply

Item	V130-TA24 V130J-TA24	V350-TA24/V350J-TA24 V350S-TA24/V350JS-TA24	V430J-TA24
Input voltage	24VDC		
Permissible range	20.4VDC to 28.8VDC with less than 10% ripple		
Max. current consumption	See Note 1		
npn inputs	225mA@24VDC	240mA@24VDC	240mA@24VDC
pnp inputs	190mA@24VDC	200mA@24VDC	200mA@24VDC

Notes:

1. To calculate the actual power consumption, subtract the current for each unused element from the maximum current consumption value according to the values below:

	Backlight	Ethernet card	Relay Outputs (per output)	All Analog Outputs, voltage/current
V130/J	10mA	35mA	5mA	48mA/30mA*
V350/J/S/V430J	20mA	35mA	5mA	48mA/30mA*

*If the analog outputs are not configured, then subtract the higher value.

Digital Inputs

Number of inputs	12. See note 2
Input type	See note 2
Galvanic isolation	None
Nominal input voltage	24VDC
Input Voltage	
pnp (source)	0-5VDC for Logic '0' 17-28.8VDC for Logic '1'
npn (sink)	17-28.8VDC for Logic '0' 0-5VDC for Logic '1'
Input Current	3.7mA@24VDC
Input impedance	6.5KΩ
Response Time	10ms typical, when used as normal digital inputs
Input Cable length	
Normal digital Input	Up to 100 meters
High Speed Input	Up to 50 meters, shielded, see Frequency table below

High speed inputs	Specifications below apply when wired as HSC/shaft-encoder. See Note 2
Frequency (max)	See Note 3

Cable length (max.)	HSC	Shaft-encoder pnp	Shaft-encoder npn
10m	30kHz	20kHz	16kHz
25m	25kHz	12kHz	10kHz
50m	15kHz	7kHz	5kHz

Duty cycle	40-60%
Resolution	32-bit

Notes:

2. V130/V130J/ V350/V350J /V350S /V350JS/V430J-TA24 models comprise a total of 12 inputs.

   All 12 inputs may be used as digital inputs. They may be wired in a group via a single jumper as either npn or pnp. In addition, according to jumper settings and appropriate wiring:

   In addition, according to jumper settings and appropriate wiring:

   - Inputs 5 and 6 can function as either digital or analog inputs.
   - Input 0 can function as a high-speed counter, as part of a shaft-encoder, or as normal digital inputs.
   - Input 1 can function as either counter reset, normal digital input, or as part of a shaft-encoder.
   - If input 0 is set as a high-speed counter (without reset), input 1 can function as a normal digital input.
   - Inputs 7-8 and 9-10 can function as digital, thermocouple, or PT100 inputs; input 11 can also serve as the CM signal for PT100.

3. pnp/npn maximum frequency is at 24VDC.

Analog Inputs

Number of inputs	2, according to wiring as described above in Note 2	
Input type	Multi-range inputs: 0-10V, 0-20mA, 4-20mA	
Input range	0-20mA, 4-20mA	0-10VDC
Input impedance	37Ω	12.77kΩ
Maximum input rating	30mA, 1.1V	±15V
Galvanic isolation	None	
Conversion method	Voltage to frequency	
Normal mode		
Resolution, except 4-20mA	14-bit (16384 units)	
Resolution, at 4-20mA	3277 to 16383 (13107 units)	
Conversion time	100ms minimum per channel. See Note 4	
Fast mode		
Resolution, except 4-20mA	12-bit (4096 units)	
Resolution, at 4-20mA	819 to 4095 (3277 units)	
Conversion time	30ms minimum per channel. See Note 4	
Full-scale error	±0.4%	
Linearity error	±0.04%	
Status indication	Yes. See Note 5	

Notes:

4. Conversion times are accumulative and depend on the total number of analog inputs configured. For example, if only one analog input (fast mode) is configured, the conversion time will be 30ms; however, if two analog (normal mode) and two RTD inputs are configured, the conversion time will be 100ms + 100ms + 300ms + 300ms = 800ms.
5. The analog value can indicate faults as shown below:

Value: 12-bit	Value: 14-bit	Possible Cause
-1	-1	Deviates slightly below the input range
4096	16384	Deviates slightly above the input range
32767	32767	Deviates greatly above or below the input range

RTD Inputs

RTD Type	PT100
Temperature coefficient α	0.00385/0.00392
Input range	-200 to 600°C/-328 to 1100°F. 1 to 320Ω.
Isolation	None
Conversion method	Voltage to frequency
Resolution	0.1°C/0.1°F
Conversion time	300ms minimum per channel. See Note 4 above
Input impedance	>10MΩ
Auxillary current for PT100	150µA typical
Full-scale error	±0.4%
Linearity error	±0.04%
Status indication	Yes. See Note 6
Cable length	Up to 50 meters, shielded

Notes:

6. The analog value can indicate faults as shown below:

Value	Possible Cause
32767	Sensor is not connected to input, or value exceeds permissible range
-32767	Sensor is short-circuited

Thermocouple Inputs

Input range	See Note 7
Isolation	None
Conversion method	Voltage to frequency
Resolution	0.1°C/ 0.1°F maximum
Conversion time	100ms minimum per channel. See Note **Error! Reference source not found.** above
Input impedance	>10MΩ
Cold junction compensation	Local, automatic
Cold junction compensation error	±1.5°C/±2.7°F maximum
Absolute maximum rating	±0.6VDC
Full-scale error	±0.4%
Linearity error	±0.04%
Warm-up time	½ hour typically, ±1°C/±1.8°F repeatability
Status indication	Yes. See Note 6 above

Notes:

7. The device can also measure voltage within the range of -5 to 56mV, at a resolution of 0.01mV.
   The device can also measure raw value frequency at a resolution of 14-bits (16384).
   Input ranges are shown in the following table:

Type	Temp. Range
mV	-5 to 56mV
B	200 to 1820˚C (300 to 3276˚F)
E	-200 to 750˚C (-328 to 1382˚F)
J	-200 to 760˚C (-328 to 1400˚F)
K	-200 to 1250˚C (-328 to 2282˚F)

Type	Temp. Range
N	-200 to 1300˚C (-328 to 2372˚F)
R	0 to 1768˚C (32 to 3214˚F)
S	0 to 1768˚C (32 to 3214˚F)
T	-200 to 400˚C (-328 to 752˚F)

Digital Outputs

Number of outputs	10 transistor pnp (source)
Output type	P-MOSFET (open drain)
Isolation	None
Output current (resistive load)	0.5A maximum per output 3A maximum total per common
Maximum frequency	50Hz (resistive load) 0.5Hz (inductive load)
PWM maximum frequency	0.5KHz (resistive load). See Note 8
Short circuit protection	Yes
Short circuit indication	Via software
On voltage drop	0.5VDC maximum
Power supply for outputs	
Operating voltage	20.4 to 28.8VDC
Nominal voltage	24VDC

Notes:

8. Outputs 0 to 4 can be used as PWM outputs.

Analog Outputs

Number of outputs	2
Output range	0-10V, 4-20mA. See Note 9
Resolution	12-bit (4096 units)
Conversion time	Both outputs are updated per scan
Load impedance	1kΩ minimum—voltage 500Ω maximum—current
Galvanic isolation	None
Linearity error	±0.1%
Operational error limits	±0.2%

Notes:

9. Note that the range of each I/O is defined by wiring, jumper settings, and within the controller's software.

Graphic Display Screen

Item	V130-TA24/V130J-TA24	V350-TA24/V350J-TA24 V350S-TA24/V350JS-TA24	V430J-TA24
LCD Type	STN, LCD display	TFT, LCD display	TFT, LCD display
Illumination backlight	White LED	White LED	White LED
Display resolution	128x64 pixels	320x240 pixels	480x272 pixels
Viewing area	2.4"	3.5"	4.3"
Colors	Monochrome	65,536 (16-bit)	65,536 (16-bit)
Screen Contrast	Via software (Store value to SI 7, values range: 0 to 100%)	Fixed	Fixed
Touchscreen	None	Resistive, analog	Resistive, analog
'Touch' indication	None	Via buzzer	Via buzzer
Screen brightness control	Via software (Store value to SI 9, 0 = Off, 1 = On)	Via software (Store value to SI 9, values range: 0 to 100%)	
Virtual Keypad	None	Displays virtual keyboard when the application requires data entry.	

Keypad

Item	V130-TA24/V130J-TA24	V350-TA24/V350J-TA24 V350S-TA24/V350SJ-TA24	V430J-TA24
Number of keys	20 keys,including 10 user-labeled keys	5 programmable function keys	
Key type	Metal dome, sealed membrane switch		
Slides	Slides may be installed in the operating panel faceplate to custom-label the keys. Refer to *V130 Keypad Slides.pdf.* A complete set of blank slides is available by separate order	Slides may be installed in the operating panel faceplate to custom-label the keys. Refer to *V350 Keypad Slides.pdf.* Two sets of slides are supplied with the controller: one set of arrow keys, and one blank set.	None

Program

Item	V130-TA24 V130J-TA24	V350-TA24/V350J-TA24 V350S-TA24/V350SJ-TA24	V430J-TA24
Memory size			
Application Logic	512KB	1MB	1MB
Images	128KB	6MB	12MB
Fonts	128KB	512KB	512KB

Operand type	Quantity		Symbol	Value
Item	**V130-TA24 V130J-TA24**	**V350-TA24/V350J-TA24 V350S-TA24/V350JS-TA24 V430J-TA24**		
Memory Bits	4096	8192	MB	Bit (coil)
Memory Integers	2048	4096	MI	16-bit signed/unsigned
Long Integers	256	512	ML	32-bit signed/unsigned
Double Word	64	256	DW	32-bit unsigned
Memory Floats	24	64	MF	32-bit signed/unsigned
Fast Bits	1024	1024	XB	Fast Bits (coil) – not retained
Fast Integers	512	512	XI	16 bit signed/unsigned (fast, not retained)
Fast Long Integers	256	256	XL	32 bit signed/unsigned (fast, not retained)
Fast Double	64	64	XDW	32 bit unsigned (fast, not retained)

Word				
Timers	192	384	T	Res. 10 ms; max 99h, 59 min, 59.99s
Counters	24	32	C	32-bit

Data Tables	120K dynamic data (recipe parameters, datalogs, etc.) 192K fixed data (read-only data, ingredient names, etc) Expandable via SD card. See Removable Memory below	
HMI displays	Up to 1024	
Program scan time	20µs per 1kb of typical application	15µs per 1kb of typical application

Removable Memory

Micro SD card	Compatible with standard SD and SDHC; up to 32GB store datalogs, Alarms, Trends, Data Tables, backup Ladder, HMI, and OS. See Note 10

Notes:

10. User must format via Unitronics SD tools utility.

Communication Ports

Port 1	1 channel, RS232/RS485 and USB device (V430J/V350/V350J/V350S/V350JS only). See Note 11
Galvanic isolation	No
Baud rate	300 to 115200 bps
RS232	
Input voltage	±20VDC absolute maximum
Cable length	15m maximum (50')
RS485	
Input voltage	-7 to +12VDC differential maximum
Cable type	Shielded twisted pair, in compliance with EIA 485
Cable length	1200m maximum (4000')
Nodes	Up to 32
USB device **(V430/V350/V350J only)**	
Port type	Mini-B, See Note 13
Specification	USB 2.0 complaint; full speed
Cable	USB 2.0 complaint; up to 3m
Port 2 (optional)	See Note 12
CANbus (optional)	See Note 12

Notes:

11. This model is supplied with a serial port: RS232/RS485 (Port 1). The standard is set to either RS232 or RS485 according to jumper settings. Refer to the product's Installation Guide.
12. The user may order and install one or both of the following modules:
    - An additional port (Port 2). Available port types: RS232/RS485 isolated/non-isolated, Ethernet
    - A CANbus port

    Port module documentation is available on the Unitronics website.
13. Note that physically connecting a PC to the controller via USB suspends RS232/RS485 communications via Port 1. When the PC is disconnected, RS232/RS485 resumes.

I/O Expansion

	Additional I/Os may be added. Configurations vary according to module. Supports digital, high-speed, analog, weight and temperature measurement I/Os.
Local	Via I/O Expansion Port. Integrate up to 8 I/O Expansion Modules comprising up to 128 additional I/Os. Adapter required (P.N. EX-A2X).
Remote	Via CANbus port. Connect up to 60 adapters to a distance of 1000 meters from controller; and up to 8 I/O expansion modules to each adapter (up to a total of 512 I/Os). Adapter required (P.N. EX-RC1).

Miscellaneous

Clock (RTC)	Real-time clock functions (date and time)
Battery back-up	7 years typical at 25°C, battery back-up for RTC and system data, including variable data
Battery replacement	Yes. Coin-type 3V, lithium battery, CR2450

Dimensions

Item		V130-TA24 V130J-TA24	V350-TA24/V350J-TA24 V350S-TA24/V350JS-TA24	V430J-TA24
Size	Vxxx	109 x 114.1 x 68mm (4.29 x 4.49 x 2.67”). See Note 14	109 x 114.1 x 68mm (4.29 x 4.49 x 2.67”). See Note 14	
	Vxxx-J/S	109 x 114.1 x 66mm (4.92 x 4.49 x 2.59”). See Note 14	109 x 114.1 x 66mm (4.92 x 4.49 x 2.59”). See Note 14	136 x 105.1 x 61.3mm (5.35 x 4.13 x 2.41”). See Note 14
Weight		227g (8 oz)	245g (8.64 oz)	275g (9.7 oz)

Notes:

14. For exact dimensions, refer to the product’s Installation Guide.

Environment

Relative Humidity (RH)	10% to 95% (non-condensing)	
Mounting method	Panel mounted (IP65/66/NEMA4X) DIN-rail mounted (IP20/NEMA1)	
Operating Altitude	2000m (6562 ft)	
Shock	IEC 60068-2-27, 15G, 11ms duration	
Vibration	IEC 60068-2-6, 5Hz to 8.4Hz, 3.5mm constant amplitude, 8.4Hz to 150Hz, 1G acceleration.	
	V350/V350J/V130/V130J/V430J	**V350S/ V350JS**
Operational temperature	0 to 50ºC (32 to 122ºF)	-30 to 60ºC (-22 to 140ºF)
Storage temperature	-20 to 60ºC (-4 to 140ºF)	-30 to 60ºC (-22 to 140ºF)

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