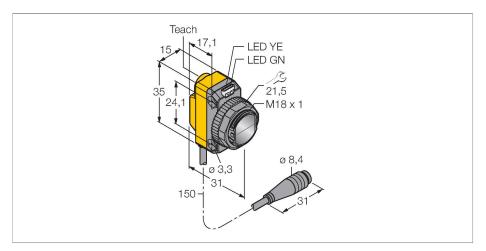


# QS18EP6DVQ1 Photoelectric Sensor – Diffuse Mode Sensor



#### Technical data

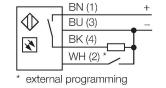
Туре	QS18EP6DVQ1
ID no.	3077116
Optical data	
Function	Proximity switch
Operating mode	Diffuse
Light type	Red
Wavelength	630 nm
Range	0600 mm
Electrical data	
Operating voltage	1030 VDC
DC rated operational current	≤ 100 mA
No-load current	≤ 35 mA
Reverse polarity protection	yes
Output function	NO contact, PNP
Switching frequency	≤ 833 Hz
Readiness delay	≤ 100 ms
Response time typical	< 0.6 ms
Setting option	Push Button Remote Teach
Mechanical data	
Design	Rectangular with thread, QS18
Dimensions	Ø 18 x 31 x 15 x 35 mm
Housing material	Plastic, ABS
Lens	plastic, PMMA
Electrical connection	Cable with connector, M8 × 1, 0.15 m, PVC
Number of cores	4
Ambient temperature	-20+70 °C



## **Features**

- Cable with male end, PVC, M8 × 1, 4-pin, 150 mm
- ■Protection class IP67
- ■LED all-round visible
- Sensitivity adjusted via teach button
- Operating voltage: 10...30 VDC
- ■PNP switching output
- Light or dark operation

## Wiring diagram





# Functional principle

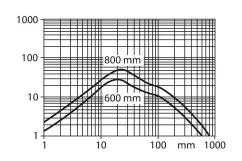
Identical to retro-reflective sensors, emitter and receiver circuitry are incorporated in the same housing of the diffuse mode sensors. However, diffuse mode sensors do not detect the interruption of the light beam but the reflection of the target. A target is detected if it reflects sufficient light back to the receiver. The switching distance of diffuse mode sensors thus largely depends on the reflectivity of the target. This type of sensor is especially suited for detection of transparent objects (diffuse mode sensor with or without background suppression or convergent mode sensors).



# Technical data

Protection class	IP67
Special features	keep/defer
Power-on indication	LED, Green
Switching state	LED, Yellow
Error indication	LED, green, Flashing
Excess gain indication	LED
Alarm display	LED yellow Flashing
Tests/approvals	
Approvals	CE, cURus

Excess gain curve Excess gain in relation to the distance



## Accessories

SMB18A

Ø 18.5

Ø 4.6

R 24.2

Ø 4.6

3033200 Mounting bracket, rectangular, stainless steel, for sensors with 18

mm thread



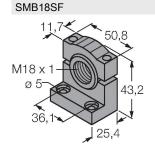
SMB18AFAM10

3012558

Mounting bracket, material VA 1.4401, for M10 x 1.5 thread, thread length 18 mm



3069721 Mounting bracket, stainless steel, for 18 mm thread



Mounting bracket, PBT black, for sensors with 18 mm thread, rotatable

3052519